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	CIA/PIR-1003/64 April 1964
	CENTRAL INTELLIGENCE AGENCY PHOTOGRAPHIC INTELLIGENCE REPORT
	THE CHINESE COMMUNIST
	AIRCRAFT INDUSTRY
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	PREFACE	
	This report presents the results of a comprehensive study of the Chinese Communist aircraft industry based on photographic interpretation of both airframe and aircraft engine production facilities. The	
	plants are described separately in the report; for comparison purposes, perspective drawings of the various test facilities at the plants are presented together in a separate section. The plants included in this	
	report may not constitute the entire Chinese Communist aircraft in- dustry; however, an extensive search of photography of the Chinese	25V1
L	mainland from indicates that at least the greater part of the industry is included here. This report has been prepared as project C-1782/63 in response to CIA requirement number C-DI3-	25 X 1
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SUMMARY

The Chinese Communists, with technical assistance from the USSR and the European Satellites, began development of a domestic aircraft industry in the early 1950s. The first facilities for aircraft production were developed by rehabilitating and expanding older facilities previously utilized as aircraft repair and maintenance depots. The installations at Shen-yang, Nan-chang, and Peiping were converted to production facilities in this way. The Chu-chou Aircraft Engine Plant was probably converted from a World War II arsenal.

During this period of rehabilitation and expansion, the Chinese Communists apparently realized that additional and more modern facilities would be needed to supply their future aircraft needs. The importance which the Chinese Communist regime attaches to the aircraft industry is apparent from the ambitious program they have initiated for the construction of new and modern aircraft plants. The Ha-erh-pin Aircraft Engine and Airframe Plants and the Ku-tien-tzu Aircraft Assembly and Repair Plant were probably the first totally new

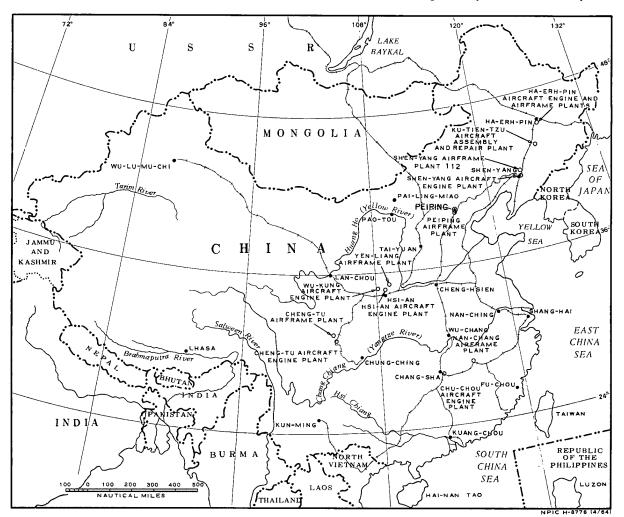


FIGURE 1. LOCATION MAP OF PRINCIPAL INSTALLATIONS OF THE CHINESE COMMUNIST AIRCRAFT INDUSTRY.

		SECI NO FOREIG			
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aircraft plants co	nstructed in Ch	ina. The con-			
struction program					
with airframe p			Table 1 prese	ents a summary	of current in-
-			telligence, derive	=	
-	Cheng-tu and Yen-liang, and aircraft engine plants under construction at Cheng-tu, Hsi-an,			ion status, oper	
and Wu-kung.	traction at one	g tu, 1151 u	floorspace, and e		-
Ta	ble 1. Summary of	the Present Status of	the Chinese Communist	Aircraft Industry	
Installation	Construction Status	Operational Status	Floorspace in 1959-60 (sq ft)	Floorspace on Latest cover- age (sq ft)	Percentage of Increase in Floorspace
Airframe Plants					
Cheng-tu Airframe Plant	Under construction	Capable of partial operation	1,540,580	2,115,185	27%
Ha-erh-pin Airframe Plant	Complete	Capable of full operation	Unknown	1,096,475*	
Ku-tien-tzu Aircraft Assembly and Repair Plant	Complete	Capable of full operation	Unknown	731,400	
Nan-chang Airframe Plant	Complete	Capable of full operation	869,975	1,100,000	21%
Peiping Airframe Plant	Complete	Capable of full operation	863,965	2,325,505	63%
Shen-yang Airframe Plant 112	Complete and expanding	Capable of full operation	Unknown	1,962,730*	
Yen-liang Airframe Plant	Under construction	Not operational	Unknown	2,539,075*	
			Total available	11 050 050	
Aircraft Engine Plants			floorspace	11,870,370	
Cheng-tu Aircraft Engine Plant	Final stages of construction	Capable of partial operation	1,647,575	3,000,000*	45%
Chu-chou Aircraft Engine Plant	Complete and expanding	Capable of full operation	779,500	1,215,800*	32%
Ha-erh-pin Aircraft Engine Plant	Complete	Capable of full operation	Unknown	1,155,925*	
Hsi-an Aircraft Engine Plant	Under construction	Capable of partial operation	1,147,550	2,630,000	56%
Shen-yang Aircraft Engine Plant	Complete	Capable of full operation	Unknown	4,065,520	
Wu-kung Aircraft Engine Plant	Under construction	Not operational	0	770,805	100%
			Total available floorspace	12,838,050	
			Overall available floorspace	24,708,420	

25X1

25X1

*Includes buildings under construction.

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FIGURE 2. CHENG-TU AIRFRAME PLANT

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AIRFRAME PLANTS	
AIRFRAME FLANTS	
CHENG-TU AIRFRAME PLANT, CHENG-TU, CHINA	0EV4
(30-42N 103-57E;	25 X 1
Cheng-tu Airframe Plantis located adjacent crease in construction activity and in the amount	
to Cheng-tu/Wen-chiang Airfield of building materials in open storage, with	25X1 25X1
6.5 nautical miles (nm) northwest of the progress being made on the final assembly hall center of Cheng-tu (Figures 1 and 2). Both the (item 1, Figure 3 and Table 2), the POL storage	20/(1
center of Cheng-tu (Figures 1 and 2). Both the (item 1, Figure 3 and Table 2), the POL storage airframe plant and the airfield are road and area, and the aircraft test revetment and the	
rail served runway at the airfield.	
When first observed on photography of Cheng-tu/Wen-chiang Airfield, which is	25X1
the airframe plant was under construction, will serve the plant as tion and contained approximately 1,540,580 a test and flyaway field. When completed, the	25 X 1
square feet of floorspace. The plant was ob-	
served again in way measuring 8,000 by 190 feet and a full-	25X1
Photography of shows the plant near-length parallel taxiway with four crossovers.	25 X 1
ing completion, with approximately 2,115,185 The aircraft test revetment (item 33, Figure 3	
square feet of floorspace (Figure 3 and Table 2). A comparison of photography of join the airfield. The runway was not service-	25X1
A comparison of photography of join the airfield. The runway was not servicewith that of shows an overall inable in	25X1
REFERENCES	25X1
	23/1
CHART	
ACIC. US Air Target Chart, Series 100, 1st ed, Oct 56, scale 1:100,000 (SECRET)	25 X 1
	25X
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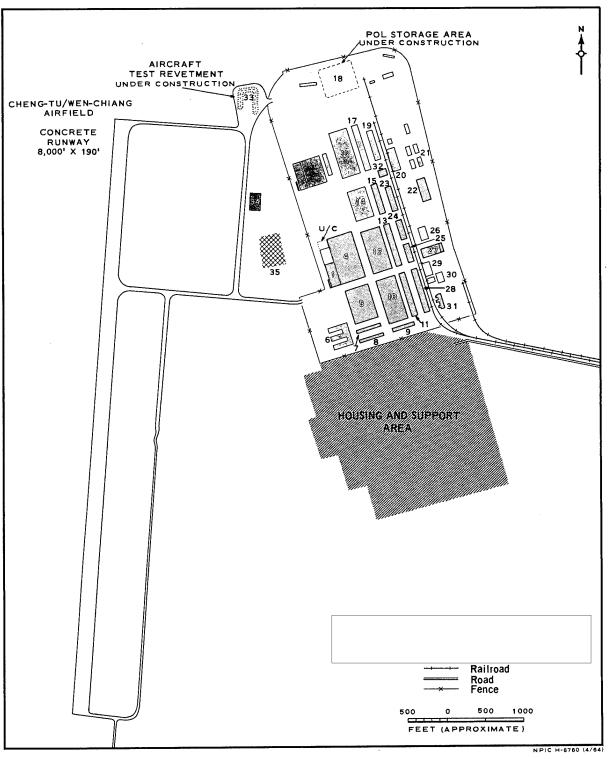


FIGURE 3. LAYOUT OF CHENG-TU AIRFRAME PLANT.

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Table~2.~Description~of~Facilities,~Cheng-tu~Airframe~Plant~and~Cheng-tu~Men-chiang~Airfield(Items are keyed to Figure 3)

Item	Description/Function	Dimensions (ft)	Floorspace (sq ft)
. 1	Final assembly hall under construction	560 x 120 x 50h	67, 200
2	Final assembly hall	360 x 100 x 50h	36,000
3	Subassembly shop	360 x 255	91,800
4	Subassembly shop	640 x 360	230,400
5	Subassembly shop	485 x 325	157,625
6	Laboratory/administration	Irregular	54,060
7	Administration	340 x 50	17,000
8	Administration, two stories	340 x 50	34,000
9	Administration, three stories	325 x 50	48,750
10	Subassembly/machine shop	610 x 265	161,650
11	Forge	620 x 85	52,700
12	Workshop/machine shop	610 x 260	158,600
13	Machine shop	610 x 85	51,850
14	Workshop/machine shop	420 x 265	111,300
15	Workshop/machine shop	425 x 95	40,375
16	Subassembly/machine shop	640 x 260	166,400
17	Workshop/machine shop	645 x 95	61,275
18	POL storage area under construction	010 X 00	01,215
19	Warehouse	415 x 80	33,200
20	Workshop	360 x 125	45,000
21	Four storage buildings	120 x 60 (each)	28, 800
22	Possible foundry	310 x 125	38,750
23	Warehouse	350 x 85	29, 750
24	Workshop	270 x 85	22,950
25	Workshop	260 x 85	22,100
26	Forge/foundry	190 x 130	24,700
27	Possible foundry	295 x 125	36,875
28	Workshop/warehouse	620 x 80	49,600
29	Two storage sheds	Various	31,350
30	Gasplant	7 0170 05	
31	Steamplant		
32	Workshop	145 x 125	18,125
33	Aircraft test revetment		
34	Final checkout hangar	240 x 145	34,800
35	Construction materials storage		
		orspace of numbered buildings orspace of other buildings	1,956,985 158,200
	•	orspace of plant	2,115,185

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FIGURE 4. HA-ERH-PIN AIRCRAFT ENGINE AND AIRFRAME PLANTS,

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HA FRH RIN AIRCRAFT ENGINE AND A	AIRFRAME PLANTS, HA-ERH-PIN, CHINA
	RIKERAME PLANTS, HA-EKH-PIN, CHINA
(45-36N 126-34E	
Ha-erh-pin Aircraft Engine and Airframe	test building (item 34, Figure 5 and Table 3).
Plants are contiguous plants located 10 nm south	This building has four projecting wings which
of the center of Ha-erh-pin (Figures 1 and 4).	contain single test cells served by individual
The plants are served by road, rail, and the ad-	exhaust towers (Figure 29). One wing includes
jacent Ping-fang Airfield	a control and instrumentation section.
The aircraft engine plant and the airframe	
plant were first observed on	Ping-fang Airfield has a northeast/south-
The plants were not in operation	west concrete runway measuring 5,500 by 200
at the time of this photography but appeared to	feet. The runway is served by a full-length
be in the final stages of construction. In	parallel taxiway with three crossovers, three
the aircraft engine plant contained approxi-	hangars with a fourth under construction, three
mately 1,155,925 square feet of floorspace, and	helicopter pads, and an aircraft test revetment.
the airframe plant contained approximately	The final assembly hall is adjacent to the paral-
1,096,475 square feet of floorspace. $\underline{1}$ / On pho-	lel taxiway, indicating that the airfield will serve
tography of	as a test and flyaway field. One BEAGLE, one
both plants appeared to have been completed,	COLT, one MOOSE/MAX, and three HOUND were observed at the airfield on
with no change in floorspace. The operational	observed at the arrifeld on
status of the plants in could not	An aluminum rolling mill is located approxi-
be determined because of haze and cloud cover	mately 1.5 nm northwest of the airfield. This
on this photography.	mill could supply aluminum for the aircraft
The engine test facilities are housed in the	engine and airframe plants.
REFE	RENCES
PHOTOGRAPHY	
THOTOGRAFHI	
CHART	
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ACIC. US Air Target Chart, Series 200, Sheet 0283-18AL,	, 2d ed, Apr 60, scale 1:200,000 (SECRET)
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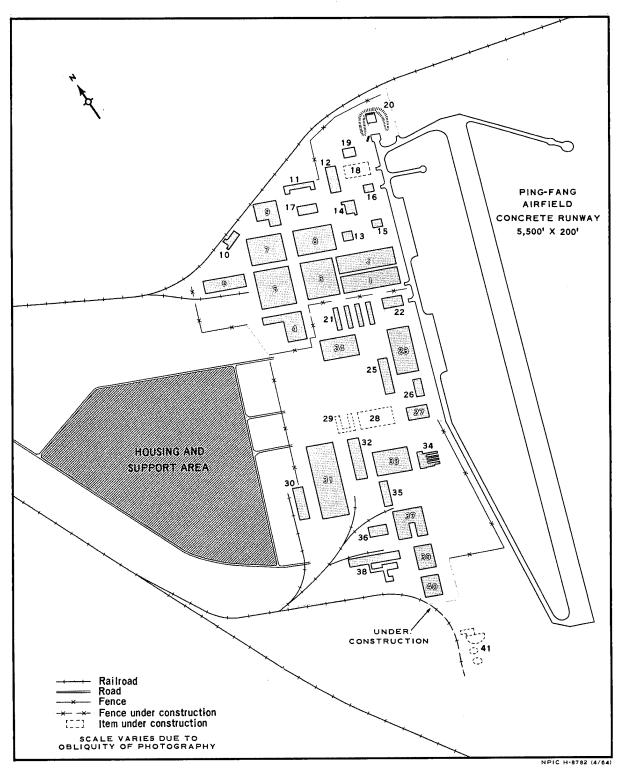


FIGURE 5. LAYOUT OF HA-ERH-PIN AIRCRAFT ENGINE AND AIRFRAME PLANTS.

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Table 3. Description of Facilities, Ha-erh-pin Aircraft Engine and Airframe Plants

Item	Description/Function	Dimensions (ft)	Floorspa (sq ft)
Airframe Plant			
1	Final assembly hall		96,100
$\tilde{2}$	Subassembly shop	000 m 105	•
3		620 x 195	120,900
	Subassembly shop	350 x 350	122,500
4	Workshop/machine shop	Irregular	68,300
. 5	Workshop/machine shop	390 x 380	148,200
6	Warehouse	440 x 120	52,800
7	Workshop/machine shop	390×270	105,300
8	Subassembly/machine shop	420 x 260	109,200
9	Workshop/machine shop	Irregular	58,150
10	Powerplant		
11	Administration, three stories	Irregular	32,850
12			,
13	Workshop/machine shop	270 x 100	27,000
	Workshop/machine shop	110 x 80	8,800
14	Workshop/machine shop	Irregular	14,175
15	Hangar	135 x 80	10,800
16	Hangar	135 x 80	10,800
17	Workshop	200 x 120	24,000
18	Hangar under construction	- -	
19	Workshop	130 x 80	10,400
20	Aircraft test revetment		
	Total floor	space of numbered buildings	1,020,275
		space of other buildings	76,200
	Total floor	space of airframe plant	1,096,475
Aircraft Engine	Plant		
		230 x 45 (each)	41.400
21	Four warehouses	230 x 45 (each)	
21 22	Four warehouses Maintenance hangar	Irregular	26,000
21 22 23	Four warehouses Maintenance hangar Workshop/machine shop	Irregular 390 x 205	26,000 79,950
21 22 23 24	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop	Irregular 390 x 205 365 x 200	26,000 79,950 73,000
21 22 23 24 25	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse	Irregular 390 x 205 365 x 200 240 x 70	26,000 79,950 73,000 23,800
21 22 23 24 25 26	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90	26,000 79,950 73,000 23,800 14,850
21 22 23 24 25 26 27	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120	26,000 79,950 73,000 23,800 14,850 26,400
21 22 23 24 25 26 27 28	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop Building under construction	Irregular 390 x 205 365 x 200 240 x 70 165 x 90	26,000 79,950 73,000 23,800 14,850 26,400 68,400
21 22 23 24 25 26 27	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120	26,000 79,950 73,000 23,800 14,850 26,400 68,400
21 22 23 24 25 26 27 28	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450
21 22 23 24 25 26 27 28 29	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125
21 22 23 24 25 26 27 28 29 30 31	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105	41,400 26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200
21 22 23 24 25 26 27 28 29 30 31 32	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200
21 22 23 24 25 26 27 28 29 30 31 32 33	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240	26,000 79,950 73,000 23,800 14,850 26,400 20,450 34,125 220,400 49,200 86,400
21 22 23 24 25 26 27 28 29 30 31 32 33	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29)	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400
21 22 23 24 25 26 27 28 29 30 31 32 33 34	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry Powerplant	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry Powerplant Workshop/machine shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry Powerplant	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry Powerplant Workshop/machine shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular 240 x 170 220 x 155	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625 40,800
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry Powerplant Workshop/machine shop Workshop/machine shop Workshop/machine shop	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular 240 x 170 220 x 155	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625 40,800
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Foundry Foundry Powerplant Workshop/machine shop Workshop/machine shop Fuel storage, blending, and control statio under construction	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular 240 x 170 220 x 155	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625 40;800 34,100
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Foundry Forge/foundry Powerplant Workshop/machine shop Workshop/machine shop Fuel storage, blending, and control statio under construction	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular 240 x 170 220 x 155	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625 40,800 34,100
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38	Four warehouses Maintenance hangar Workshop/machine shop Assembly/machine shop Warehouse Workshop Workshop/machine shop Building under construction Building under construction Warehouse Assembly/machine shop Warehouse Engine assembly shop Engine test building (see Figure 29) Possible foundry Foundry Forge/foundry Forge/foundry Powerplant Workshop/machine shop Workshop/machine shop Fuel storage, blending, and control statio under construction Total fle	Irregular 390 x 205 365 x 200 240 x 70 165 x 90 220 x 120 360 x 190 Irregular 325 x 105 760 x 290 410 x 120 360 x 240 240 x 85 195 x 95 Irregular 240 x 170 220 x 155 n corspace of numbered buildings	26,000 79,950 73,000 23,800 14,850 26,400 68,400 20,450 34,125 220,400 49,200 86,400 20,400 18,525 75,625 40,800 34,100

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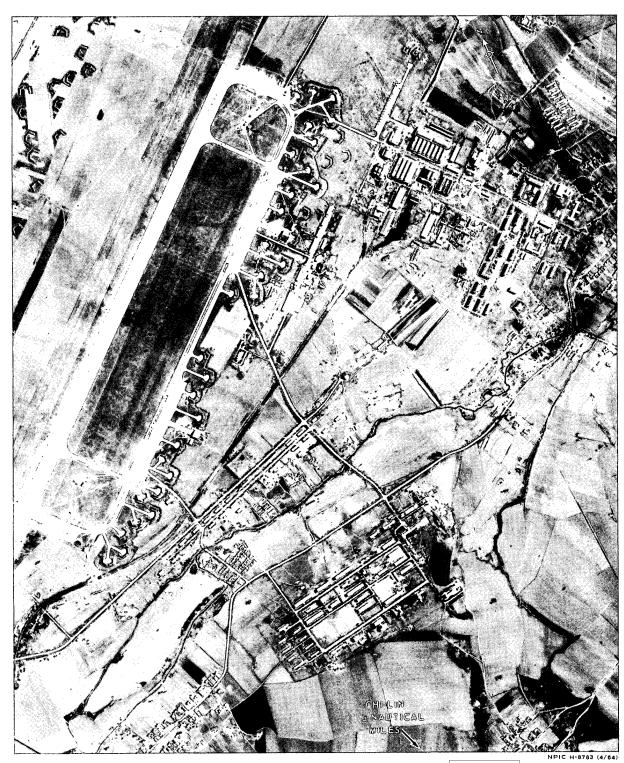


FIGURE 6. KU-TIEN-TZU AIRCRAFT ASSEMBLY AND REPAIR PLANT

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KU-TIEN-TZU AIRCRAFT ASSEMBLY AND REPAIR PLANT, CHI-LIN, CHINA	
	0.5
(43-59N 126-24E;	25
Ku-tien-tzu Aircraft Assembly and Repair this interpretation is supported by the large	
Plant, designated in the TDI as Chi-lin Air Force number of aircraft observed at the airfield and	
Repair Base Ku-tien-tzu, is located adjacent to on the parking ramp adjoining the plant. The re-	
the Ku-tien-tzu Airfield pair of aircraft engines is evident from the pres-	25
11.5 nm northwest of Chi-lin (Figures 1 and 6). ence of an engine test building and an aircraft test	
The plant is served by both road and rail. revetment. The engine test building (item 6, Fig-	0.5
When first photographed on ure 7 and Table 4) has three projecting wings, two	25
the installation was identified as housing single test cells and one housing a double	25
an aircraft assembly and repair plant, containing test cell (Figure 31). One wing includes a conapproximately 731,400 square feet of floorspace. trol and instrumentation section.	
Later photography, from The adjacent Ku-tien-tzu Airfield has a	25
showed no apparent change in facili- northeast/southwest concrete runway measuring	25
ties or floorspace at the plant. The presence of 6,400 by 200 feet. The runway is served by a	20
airframe crates and smaller component crates full-length parallel taxiway with four crossovers	
in the plant area indicates that the plant proba- and numerous hardstands and parking/assembly	
bly assembled aircraft from shipments received aprons. Repair hangars are also present at the	
from the Soviets. airfield. At the time of 39	25
The plant appears to be a major repair fa- FAGOT/FRESCO and 3 BEAGLE were visible at	
cility for both airframes and aircraft engines; the airfield.	
REFERENCES	
PHOTOGRAPHY	
	25
CHART	
ACIC. US Air Target Chart, Series 200, Sheet 0290-3AL, 2d ed, May 61, scale 1:200,000 (SECRET)	
22 12 2 mg. 1 mar, 1 mar 22 2 2 mg, may 22, 22 mg (010 Mar)	2

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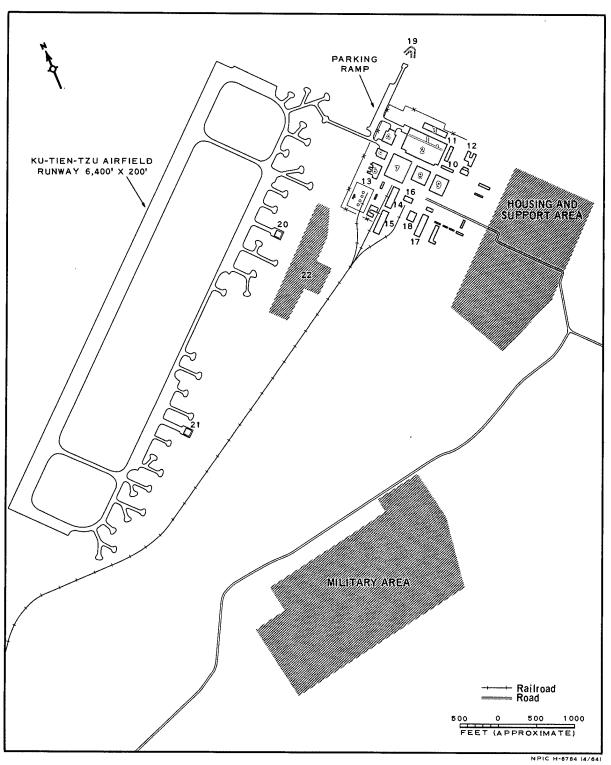


FIGURE 7. LAYOUT OF KU-TIEN-TZU AIRCRAFT ASSEMBLY AND REPAIR PLANT.

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17		Table 4. Description of Faciliti			Plant	
		(Item.	s are keyed to Figu	vre 7)		
<u></u>	Item	Description/Func	ion	Dimensions	Floorspace	
				(ft)	(sq ft)	
{	1	Final assembly hall		510 x 100 x 50h*	51,000	
	2	Subassembly shop		Irregular	131,250	
	3	Two storage sheds		Various	25,200	
()	4 5	Repair hangar Repair hangar		Irregular Irregular	30,750 15,750	
	6	Engine test building (see	Figure 31)	irregular 		
	7	Workshop/machine shop		325 x 280	91,000	
	8	Forge/foundry		220 x 200	44,000	
	9	Workshop/machine shop		240 x 190	45,600	
	10 11	Warehouse Warehouse		200 x 60 230 x 60	12,000 $13,800$	
	12	Two dining halls		Various	23,900	
<i>t</i> :	13	Fuel storage, blending,	and control station			
	14	Warehouse, rail served		300 x 90	27,000	
	15 16	Warehouse, rail served Powerplant		320 x 100	32,000	
	17	Warehouse		330 x 90	29,700	
[1	18	Transformer yard				
	19	Aircraft test revetment				
	$\frac{20}{21}$	Repair hangar Repair hangar			 	
<i>[</i>]	22	Airfield support area				
			Total floorspace	of numbered buildings	${572,950}$	
<u></u>				of other buildings	158,450	
			Total floorspace	e of plant	731,400	
				· · · · · · · · · · · · · · · · · · ·		
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FIGURE 8. NAN-CHANG AIRFRAME PLANT

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	CIA/PIR-1003/64	
	NAN-CHANG AIRFRAME PLANT, NAN-CHANG, CHINA	
*	(28-38N 115-55E;	25X1
	(10 001, 110 001)	
	Nan-chang Airframe Plant, designated in the containing approximately 230,025 square feet of	
	TDI as Nan-chang Aircraft Repair and Assembly floorspace, which increase the plant's total	
	Plant, is located adjacent to the Nan-chang New floorspace to approximately 1,100,000 square	
	Airfield 3.5 nm southeast feet (Figure 9 and Table 5). The additions in-	25 X 1
	of the center of Nan-chang (Figures 1 and 8). dicate that it is now possible for the plant to	
	The plant is served by both road and rail. fabricate airframes.	
	This plant was identified as an aircraft	25 X 1
	repair and maintenance depot when first photo- The adjacent Nan-chang New Airfield has a	
	graphed in Later photography of northeast/southwest concrete runway, which has	25X1
	the plant, from been extended from 5,000 feet in	25X1 25X1
	shows that the installation contained ap- proximately 869,975 square feet of floorspace The runway is served by two crossovers and	23/(1
	proximately 869,975 square feet of floorspace The runway is served by two crossovers and at that time and was capable of assembly as well two taxiways, which connect the runway to a	
	as repair and maintenance of <u>aircraft</u> . A com- parking ramp adjoining the airframe plant.	
	parison of photography from Four COLT were observed at the airfield in	25 X 1
	shows additions (Figure 8).	25 X 1
		25 X ′
	REFERENCES	
	PHOTOGRAPHY	
		25 X 1
	CHART	
Г	ACIC. US Air Target Chart, Series 200, Sheet 0493-23, 1st ed, Apr 59, scale 1:200,000 (SECRET)	
		25 X ′
L		

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CIA/PIR-1003/64

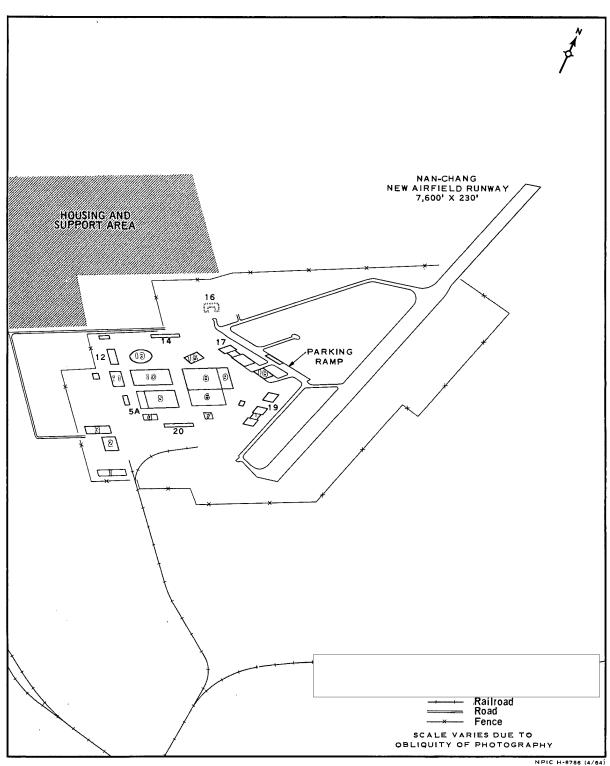


FIGURE 9. LAYOUT OF NAN-CHANG AIRFRAME PLANT.

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	,					
		Table 5. Description	of Facilities Nan-	chana Airteama Plant	·	
<u></u>			s are keyed to Figur			
	Item .	Description/Func	tion	Dimensions (ft)	Floorspace (sq ft)	
	1 2 3	Workshop Workshop Powerplant		240 x 80 280 x 160	19,200 44,800	
	4 5 5a 6 7	Probable foundry Workshop/machine shop New section Subassembly/machine shop Workshop		155 x 115 410 x 310 410 x 120 380 x 350 120 x 90	17,825 127,100 49,200 133,000 10,800	
	8 9 10 11 12	Subassembly shop Final assembly hall Workshop/machine shop Workshop/machine shop Workshop/machine shop		470 x 380 470 x 155 x 55h* 430 x 340 350 x 115 280 x 100	178,600 72,850 146,200 40,250 28,000	
	13 14 15 16 17	Engineering/laboratory Administration, two stories Workshop/machine shop Aircraft test revetment Two repair hangars		Irregular Irregular 235 x 155	59,000 36,000 36,425	
	18 19 20	Repair hangar Three repair hangars Administration, two stories		 Irregular	43,500	
			Total floorspace o Total floorspace o	f numbered buildings f other buildings	$\frac{1,042,750}{57,250}$	
		<u> </u>	Total floorspace of	f plant	1,100,000	25 X 1
			- 19 -			

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FIGURE 10. PEIPING AIRFRAME PLANT

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	CIA/PIR-1003/64
DELDING AIRERAME B	LANT DEIDING CHIMA
PEIPING AIRFRAME PI	LANT, PEIPING, CHINA
(39-48N 116-25E;	
Peiping Airframe Plant is located adjacent	The plant was photographed again on
to the Peiping/Nan-yuan Airfield	(Figure 10). A
7.5 nm south of the center of Peiping	comparison of the photography with that
(Figures 1 and 10). Prior to the present report	of shows a continuation of construction
this plant has been designated as the Peiping	activity and the addition of a new final assembly
Aircraft Repair Shop Nan-yuan. The plant is	hall. On this photography some of the facil-
served by both road and rail.	ities added since appear to be adminis-
The airframe plant was first photographed	tration or laboratory-type buildings.
on This photog-	The plant and the second of th
raphy shows the repair plant to have consisted	
of both repair and assembly facilities, with	
floorspace of approximately 863,965 square feet.	and Table 6).
The plant was later observed on	The adiabate Daining (Non room Ainfield
a comparison of the	The adjacent Peiping/Nan-yuan Airfield,
photography with that of shows that con-	which serves the plant as a test and flyaway
siderable change had occurred at the installation.	
There had been an overall expansion, but some	
of the repair facilities present in had been	
removed. The amount of expansion and the type of facilities added between indi-	aprons. The aircraft observed on
of facilities added between indicate that the plant's activities were no longer	
limited to the repair and assembly of aircraft.	
infilted to the repair and assembly of affectate.	because of the oblique, of the photography,
REFI	ERENCES
PHOTOGRAPHY	
CHART	
ACIC. US Air Target Chart, Series 200, Sheet 0381-1AI	., 3d ed, Jan 63, scale 1:200,000 (SECRET)

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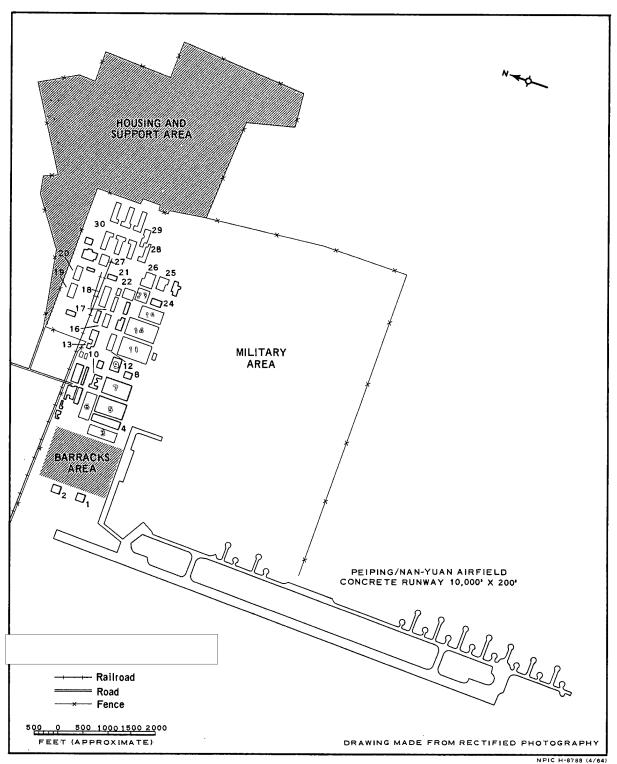


FIGURE 11. LAYOUT OF PEIPING AIRFRAME PLANT.

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		Table 6. Descripto	ion of Facilities,	Peiping Airframe Plant		
		(Ite	ms are keyed to l	Figure 11)		
	Itom	Description/Funct	ion	Dimensions	Floorspace	
	Item	Description/ Funct		(ft)	(sq ft)	
	1	Repair hangar		170 x 140	23,800	
	2	Repair hangar		170 x 140	23,800	
	3	Final assembly hall	*	610 x 205 x 65h*	125,050	
	4 5	Final assembly hall Subassembly shop		600 x 150 x 50h* 600 x 310	90,000 186,000	
	6	Subassembly shop	*	570 x 205	116,850	
	7	Workshop/machine shop)	535 x 350	187,250	
	8 9	Repair hangar Workshop		180 x 180 250 x 175	32,400 $43,750$	
	10	Administration, two sto	ries	Irregular	31,300	
	11	Subassembly/machine s		565 x 365	206,225	
	. 12 13	Workshop Powerplant		300 x 100	30,000	
	14	Workshop/machine shop)	565 x 365	206,225	
	15	Workshop/machine shop		405 x 280	113,400	
	16	Possible foundry		220 x 110	24,200	
	17 - 18	Workshop Warehouse		280 x 50 450 x 110	14,000 49,500	
	19	Warehouse		280 x 140	39,200	
	$\frac{20}{21}$	Warehouse Foundry		280 x 140 190 x 115	39,200 21,850	
	$\frac{21}{22}$	Workshop		200 x 170	34,000	
	23	Warehouse		220 x 200	44,000	
	24	Repair hangar		215 x 130	27,950	
	25 26	Warehouse Possible test building		Irregular Irregular	$23,000 \\ 25,450$	
	27	Possible foundry		180 x 120	21,600	
	28	Administration, two sto		Irregular	46,000	
	29 30	Administration, two sto Six administration/labo		Irregular Irregular	25,000 296,000	
	00	buildings, two stories	oy pe	ar-aBarar ,	200,000	
		- 1	Total floorens	ce of numbered buildings	2,147,000	
				ice of other buildings	178,505	
_			Total floorspa	ce of plant	2,325,505	
				•	•	
				•		
					· ·	

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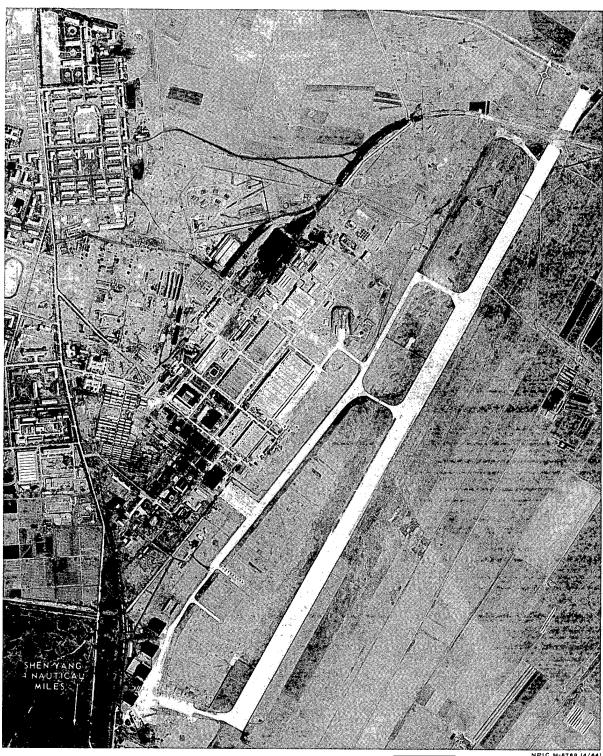


FIGURE 12. SHEN-YANG AIRFRAME PLANT 112,

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('		
L	CHEN VANO AIRERANE BLANT 110 CHEN VANO CHIMA	
	SHEN-YANG AIRFRAME PLANT 112, SHEN-YANG, CHINA	0.51/4
	(41-51N 123-25E:	25 X 1
	Shen-yang Airframe Plant 112 is located increased the plant's total floorspace to approxi-	
<u> </u>	adjacent to Shen-yang Airfield North mately 1,962,730 square feet (Figure 13 and	25 X 1
	4 nm north-northeast of the center Table 7). Additions since include	25 X 1
	of Shen-yang (Figures 1 and 12). The plant was a subsonic wind tunnel and a gas dynamics fa-	25 X 1
	formerly known as the Shen-yang Aircraft cility consisting of a possible supersonic wind	
	Manufacturing Company Plant No 2. It is served tunnel and a battery of 15 pressurized tanks,	
	by both road and rail. with bases available for nine additional tanks	
	This installation, when first observed on (Figure 26). More recent photography of the	25X1
	World War II prestrike, strike, and poststrike airframe plant, from shows	25X1
	tenance depot containing approximately 361,640 no apparent change in facilities or floorspace;	20, ()
	square feet of floorspace. This photography some construction activity is evident, however,	
	indicates that little or no damage had resulted on the taxiway at the adjacent airfield.	
	from aerial bombardment. Photography of Shen-yang Airfield North has a north/south	25 X 1
	reveals that the original aircraft concrete runway, which has been extended from	25 X 1
	depot had been expanded into a modern 6,600 feet in to its present dimen-	25 X 1
	plant, capable of fabricating and assembling sions of 9,900 by 280 feet. The runway is served	
	aircraft in addition to performing repair by four crossovers, one of which is under con-	
	and maintenance. The expansion increased struction, and by a parallel taxiway which is	
	the total floorspace to approximately 1,586,340 being extended to the north. Repair facilities, square feet. parking and assembly aprons, and an aircraft	25X1
L	square feet. parking and assembly aprons, and an aircraft A comparison of photography from test revetment (Figure 36) are also located at	25 X 1
	with that of the airfield. Nine FARMER, one FAGOT/	25X1
1	shows that considerable construction activ-	25X1
_	ity had taken place during this interval, which at the airfield in	25 X 1
[]		
Li	REFERENCES	
	PHOTOGRAPHY	25X1
\[\frac{1}{1} \]		207(1
		T.
<u></u>		
(-)		
_	CHART	
	ACIC. US Air Target Chart, Series 200, Sheet 0290-11HL, 3d ed, Dec 61, scale 1:200,000 (SECRET)	
		25 X 1
	- 25 -	
	<u>- 20 - </u>	

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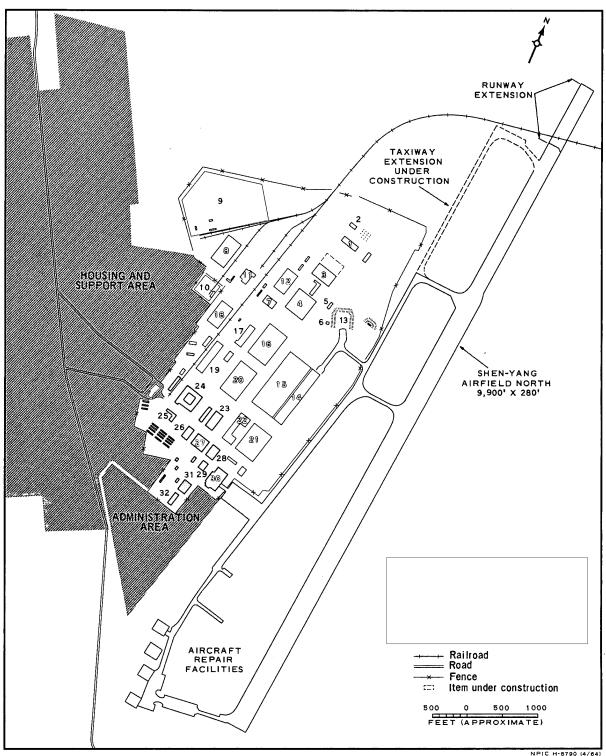


FIGURE 13. LAYOUT OF SHEN-YANG AIRFRAME PLANT 112.

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			CIA/PIR-1003/64
	Table 7. Description of Facilities, So (Items are keyed to		
Item	Description/Function	Dimensions (ft)	Floorspace (sq ft)

Item	Description/Function	Dimensions	Floorspace
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(ft)	(sq ft)
1	Wind tunnel (see Figure 26)		
2	Gas dynamics facility (see Figure 26)		
3	Workshop/machine shop under construction:		
	Completed section	340 x 180	61,200
•	Section under construction	340 x 180	61,200
4.	Workshop/machine shop	360 x 325	117,000
5	Unidentified building	100 x 50	5,000
6	Unidentified building	75 x 40	3,000
7	Workshop	190 x 120	22,800
8	Workshop/warehouse	415 x 230	95,450
9	Probable POL storage area		••
10	Transformer yard	••	
11	Powerplant		
12	Workshop/machine shop	330 x 165	54,450
13	Aircraft test revetment (see Figure 36)		•=
14	Final assembly hall	870 x 130 x 55h*	113,100
15	Subassembly shop	870 x 400	348,000
16	Subassembly shop	530 x 330	174,900
17	Forge/foundry	340 x 100	34,000
18	Workshop/machine shop	365 x 175	63,875
19	Warehouse	495 x 120	59,400
20	Subassembly/machine shop	500 x 330	165,000
21	Subassembly/machine shop	455 x 310	141,050
22	Engineering/workshop	Irregular	37,795
23	Workshop/machine shop	300 x 130	39,000
24	Administration/engineering	Irregular	48,110
25	Administration	Irregular	12,000
26	Warehouse	210 x 110	23,100
27	Workshop/machine shop	210 x 210	44,100
28	Workshop	210 x 135	28,350
29	Workshop	130 x 115	14,950
30	Repair hangar	Irregular	51,300
31	Workshop	190 x 140	26,600
32	Administration, two stories	200 x 45	18,000
	Total floorspace of numbered	buildings	1,862,730
	Total floorspace of other buil		100,000
	Total floorspace of plant		1,962,730

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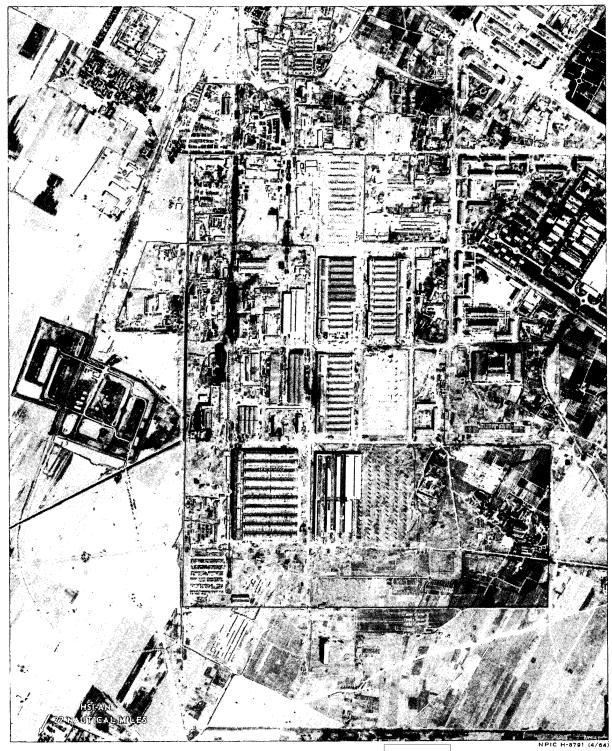


FIGURE 14. YEN-LIANG AIRFRAME PLANT,

YEN-LIANG AIRFRAME PLANT, YEN-LIANG, CHINA (34-39N 109-16E: Yen-liang Airframe Plant, designated in the BE as Hsi-an Airframe Plant Yen-liang Airfield, is located adjacent to the Yen-liang Airfield, and, China (Figures 1 and 14). The plant and the airfield are served by both road and rail. The airframe plant was first observed under construction on figures 14 and 15). The buildings completed or nearing completion in contain an additional estimated 1,068,800 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). 1/ show no apparent change in facilities or construction status since indicating that the construction REFERENCES PHOTOGRAPHY Of this plant is at a standstill. There does not appear to be a final assembly hall sufficiently large for the production of air-craft of greater than fighter size; however, ample space is available at the plant for such a structure. The adjacent Yen-liang Airfield will probably serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in but and three repair hangars are indication of a connecting taxiway between the airframe plant and the airfield. The alignment of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in		CTL (DID 1000 V)
Yen-liang Airframe Plant, designated in the BE as Hsi-an Airframe Plant Yen-liang Airfield, is located adjacent to the Yen-liang Airfield, 22 nm north-northeast of Hsi-an, China (Figures 1 and 14). The plant and the airfield are served by both road and rail. The airframe plant was first observed under construction on (Figures 14 and 15). The buildings completed or nearing completion in contain approximately 1,470,275 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). 1/ show no apparent change in facilities or construction status since indicating that the construction REFERENCES PHOTOGRAPHY of this plant is at a standstill. There does not appear to be a final assembly hall sufficiently large for the production of air-craft of greater than fighter size; however, ample space is available at the plant for such a structure. The adjacent Yen-liang Airfield will probably serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in but and three repair hangars are located at the airfield. At present there is not indication of a connecting taxiway between the airframe plant and the airfield. The alignment of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in		CIA/PIR-1003/64
Yen-liang Airframe Plant, designated in the BE as Hsi-an Airframe Plant Yen-liang Airfield, is located adjacent to the Yen-liang Airfield, 22 nm north-northeast of Hsi-an, China (Figures 1 and 14). The plant and the airfield are served by both road and rail. The airframe plant was first observed under construction on (Figures 14 and 15). The buildings completed or nearing completion in contain approximately 1,470,275 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). 1/ show no apparent change in facilities or construction status since indicating that the construction REFERENCES PHOTOGRAPHY of this plant is at a standstill. There does not appear to be a final assembly hall sufficiently large for the production of air-craft of greater than fighter size; however, ample space is available at the plant for such a structure. The adjacent Yen-liang Airfield will probably serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in but and three repair hangars are located at the airfield. At present there is not indication of a connecting taxiway between the airframe plant and the airfield. The alignment of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in		
Yen-liang Airframe Plant, designated in the BE as Hsi-an Airframe Plant Yen-liang Airfield, is located adjacent to the Yen-liang Airfield 22 nm north-northeast of Hsi-an, China (Figures 1 and 14). The plant and the airfield are served by both road and rail. The airframe plant was first observed under construction on (Figures 14 and 15). The buildings completed or nearing completion in an approximately 1,470,275 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). Indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction status since indicating that the construction facilities or construction facilities or construction status since indicating that the construction facilities or construction facilities	YEN-LIANG AIRFRAME P	LANT, YEN-LIANG, CHINA
BE as Hsi-an Airframe Plant Yen-liang Airfield, is located adjacent to the Yen-liang Airfield, is located adjacent to the Yen-liang Airfield, is located adjacent to the Yen-liang Airfield will sufficiently large for the production of aircraft of greater than fighter size; however, ample space is available at the plant for such a structure. The airframe plant was first observed under construction on contain approximately 1,470,275 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). 1/ show no apparent change in facilities or construction status since indicating that the construction REFERENCES There does not appear to be a final assembly hall sufficiently large for the production of aircraft of greater than fighter size; however, ample space is available at the plant for such as tructure. The adjacent Yen-liang Airfield will probably serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in butt and three repair hangars are located at the airfield. At present there is no indication of a connecting taxiway between the indication of the final assembly hall. Two COLT and two FACOT/FRESCO were observed at the airfield in REFERENCES CHART SAC. US Air Target Chart, Series 200, Sheet 0385-6A, 1st ed, Nov 59, scale 1:200,000 (SECRET) DOCUMENT	(34-39N 109-16E;	
BE as Hsi-an Airframe Plant Yen-liang Airfield, is located adjacent to the Yen-liang Airfield, 22 nm north-northeast of Hsi-an, China (Figures 1 and 14). The plant and the airfield are served by both road and rail. The airframe plant was first observed under construction on China (Figures 14 and 15). The buildings completed or nearing completion in contain approximately 1,470,275 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). 1/ show no apparent change in facilities or construction status since indicating that the construction REFFERENCES There does not appear to be a final assembly hall sufficiently large for the production of air-craft of greater than fighter size; however, apple space is available at the plant for such as tructure. The adjacent Yen-liang Airfield will probably serve the plant as a test and flyaway field. The artifield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in butt and three repair hangars are located at the airfield. At present there is no indication of a connecting taxiway between the indication of the final assembly hall. Two COLT and two FACOT/FRESCO were observed at the airfield in REFFERENCES CHART SAC. US Air Target Chart, Series 200, Sheet 0385-6A, 1st ed, Nov 59, scale 1:200,000 (SECRET) DOCUMENT	Yen-liang Airframe Plant, designated in the	of this plant is at a standstill.
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der construction on (Figures 14 and 15). The buildings completed or nearing completion in contain approximately 1,470,275 square feet of floorspace; the buildings that were then in early or partial stages of construction will contain an additional estimated 1,068,800 square feet of floorspace when completed (Table 8). 1/2 show no apparent change in facilities or construction status since indicating that the construction REFERENCES PHOTOGRAPHY ably serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in butt and three repair hangars are located at the airfield. At present there is no of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in butt and three repair hangars are located at the airfield. The alignment of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in serve the plant as a test and flyaway field. The airfield has a northeast/southwest concrete runway measuring 8,400 by 230 feet and a full-length parallel taxiway with five crossovers. A firing-in butt and three repair hangars are located at the airfield. At present there is no for this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in serve from the provided parallel taxiway with five crossovers. A firing-in butt and three repair hangars are located at the airfield. The alignment of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the airfield in location of the final assembly ha		
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of this taxiway would depend on the ultimate location of the final assembly hall. Two COLT and two FAGOT/FRESCO were observed at the indicating that the construction airfield in REFERENCES PHOTOGRAPHY CHART SAC. US Air Target Chart, Series 200, Sheet 0385-6A, 1st ed, Nov 59, scale 1:200,000 (SECRET) DOCUMENT	tain an additional estimated 1,068,800 square	indication of a connecting taxiway between the
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SAC. US Air Target Chart, Series 200, Sheet 0385-6A, 1st ed, Nov 59, scale 1:200,000 (SECRET)		
DOCUMENT	CHART	
	SAC. US Air Target Chart, Series 200, Sheet 0385-6A, 1st	ed, Nov 59, scale 1:200,000 (SECRET)
1. CIA/PIR-1001/63, Yen-liang Fabrication Plant, Yen-liang, China, Apr 63 (SECRET/No Foreign Dissem)	DOCUMENT	
, Total Disselli)	1. CIA/PIR-1001/63, Yen-liang Fabrication Plant. Ven-li	ana, China. Apr 63 (SECRET/No Foreign Dissem)

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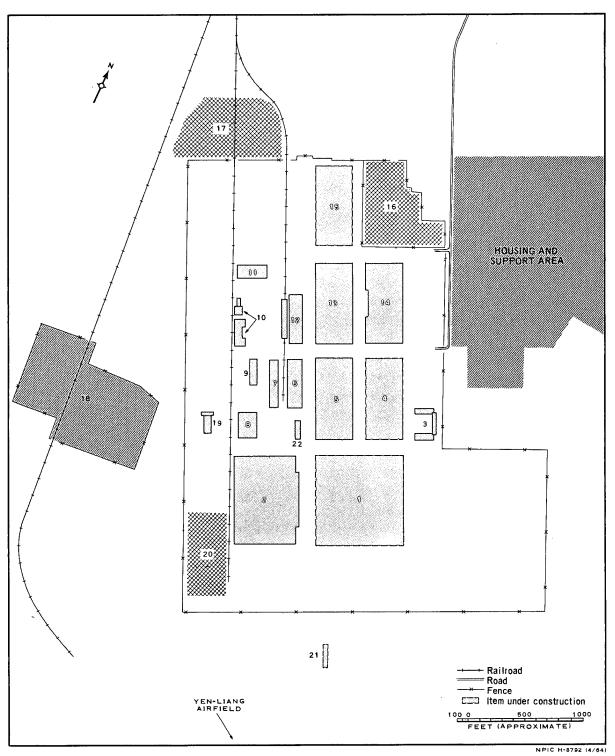


FIGURE 15. LAYOUT OF YEN-LIANG AIRFRAME PLANT.

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		Table 8. Description of Facilities,	Yen-liang Airframe Plant	
_		(Items are keyed to I		
				171
•	Item	Description/Function	Dimensions (ft)	Floorspace (sq ft)
			(10)	(64 10)
	1	Assembly building under construction	800 x 760	608,000
_	2	Subassembly/machine shop	800 x 565	452,000
	3	Administration, two stories	Irregular	53,600
	4	Assembly building under construction	720 x 320	230,400
•	5 6	Subassembly/machine shop Probable foundry	720 x 320 440 x 125	230,400 55,000
	7	Warehouse	440 x 85	37,400
	8	Workshop	240 x 165	39,600
_	9	Warehouse	240 x 65	15,600
	10	Two workshops	Various	31,450
	11	Workshop	270 x 125	33,750
	12 13	Warehouse, rail served Workshop/machine shop	440 x 120 720 x 320	52,800 230,400
	14	Subassembly/machine shop	720 x 320	230,400
	15	Assembly building under construction	720 x 320	230,400
	16	Construction materials storage		
	17	Construction materials storage		
	18 19	POL storage area, rail served Steamplant and tower		
	20	Construction materials storage		
!	21	Unidentified building under construction		
	22	Probable forge/foundry	175 x 45	7,875
			e of completed buildings e of buildings under construction	1,470,275
		Total floorspac	e of buildings under construction	$\frac{1,068,800}{}$
-		Total floorspac	e of plant	2,539,075
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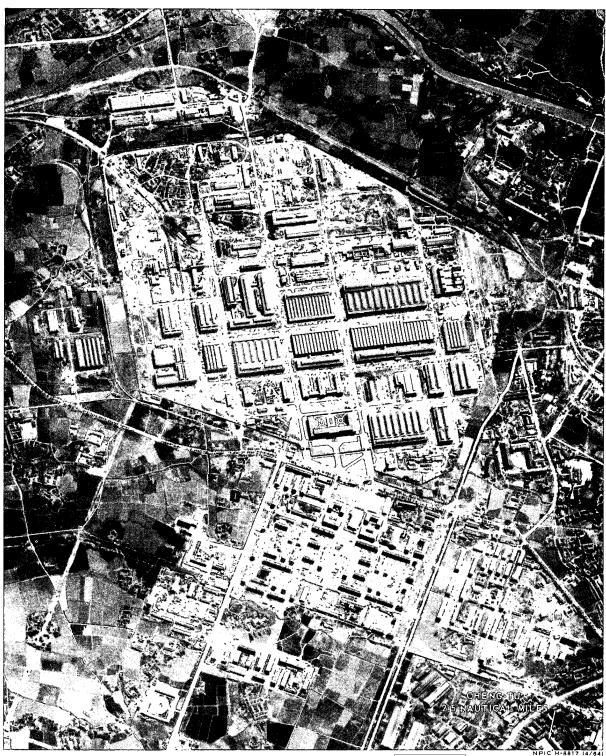


FIGURE 16. CHENG-TU AIRCRAFT ENGINE PLANT,

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AIRCRAFT	ENGINE PLANTS
CHENG TH AIRCRAFT F	NGINE PLANT, CHENG-TU, CHINA
(30-40N 10-	
,	
Cheng-tu Aircraft Engine Plant is loc	ated were under construction at the time of
2.5 nm east-southeast of the center of Chetu, within the Cheng-tu industrial complex ()	
ures 1 and 16). The plant is enclosed by a	
approximately and is served by	both The installation appears to be in the final stages
road and rail. When first observed on photography of	of construction. The engine test facilities are housed in the
the aircraft engine plant was under	
struction and contained approximately 1,647	
square feet of floorspace. A comparison of tography of with that of	containing double test cells and two containing single test cells. One wing includes a con-
shows additions of appr	
mately 1,046,450 square feet of floorspace	
creasing the plant's floorspace to approxima 2,694,025 square feet. Three new build	
- , , .	
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	REFERENCES
PHOTOGRAPHY	
CHART	
ACIC. US Air Target Chart, Series 100, Sheet	1st ed, Oct 56, scale 1:100,000 (SECRET)

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FIGURE 17. LAYOUT OF CHENG-TU AIRCRAFT ENGINE PLANT.

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Table 9. Description of Facilities, Cheng-tu Aircraft Engine Plant (Items are keyed to Figure 17)

n	(Incline are negotive to 1 typical 17)				
			Dimensions	Floorspace	
_	Item	Description/Function	(ft)	(sq ft)	
_	1	Engine test building (see Figure 27)		••	
	$\stackrel{-}{2}$	Fuel storage, blending, and control station			
	3	Subassembly/final assembly building	720 x 315	224,750	
	4	Subassembly/machine shop	725 x 230	166,750	
-	5	Workshop/machine shop	725 x 90	65,250	
•	6	Workshop/machine shop	285 x 210	59,850	
	7	Workshop/machine shop	300 x 200	60,000	
•	8	Workshop/machine shop	285 x 140	39,900	
	9	Workshop/machine shop under construction		,	
1	•	Completed section	Irregular	38,625	
		Section under construction	Irregular	158,600	
,	10	Workshop/machine shop	500 x 325	162,500	
	11	Workshop/machine shop	360 x 323	50,400	
	12	Administration, two stories	Irregular	84,000	
1	13	Administration/warehouse	Irregular	40,650	
	14	·	430 x 90		
	14 15	Workshop/machine shop	430 x 90 430 x 230	38,700	
		Workshop/machine shop		98,900	
	16	Subassembly/machine shop	430 x 285	122,550	
	17	Warehouse	290 x 90	26,100	
	18	Warehouse	310 x 85	26,350	
	19	Warehouse	305 x 100	30,500	
	20	Workshop	400 x 130	52,000	
	21	Building under construction		116,000 (approx)	
	22	Workshop	350 x 140	49,000	
	23	Forge/foundry	255 x 100	25,500	
	24	Heavy machine shop	Irregular	133,950	
	25	Workshop/machine shop	450 x 400	180,000	
	26	Three underground reservoirs			
	27	Workshop	280 x 190	53,200	
	28	Workshop	280 x 175	49,500	
	29	Steam powerplant			
	30	Gasplant			
	31	Workshop	285 x 180	51,300	
	32	Workshop/machine shop	Irregular	120,350	
	33	Coal storage and handling facilities	••		
	34	Warehouse under construction	350 x 95	33,250	
	35	Workshop	215 x 95	20,425	
	36	Warehouse	600 x 140	84,000	
	37	Building under construction		70,000 (approx)	
ı		Total Sacra	anged of numbered buildings	9 539 950	
ı			space of numbered buildings space of other buildings	2,532,850 467,150	
		Total floor:	space of plant	3,000,000	

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FIGURE 18. CHU-CHOU AIRCRAFT ENGINE PLANT,

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	CHU-CHOU AIRCRAFT ENGINE PLANT, CHU-CHOU, CHINA	
	(27-49N 113-08E	25 X 1
	Chu-chou Aircraft Engine Plant is located its only access lies through the plant. The on the east bank of the Hsiang Chiang (river), area contains a three-story laboratory, an 3 nm southeast of the center of Chu-chou assembly/machine shop under construction,	
	(Figures 1 and 18). The plant is served by both road and rail. When first observed on workshops or machine shops, two drive-through buildings, and five well dispersed storage/ processing buildings. Three of the storage/	25 X 1
	the plant contained approximately processing buildings are constructed on aprons, possibly concrete, which suggests the handling	25X1
	son of the photography with that of of a corrosive-type substance. This area is shows a substantial increase in floorspace in the original instal-	25X1 25X1
	lation (Area A, Figure 19), amounting to ap- proximately 220,500 square feet, as well as the construction of a new area (Area B, Figure 19) spillage or waste. The engine test facilities are housed in the test building (item 1, Figure 19 and Table 10).	
	adjoining the north side of the main plant area. This building has three projecting wings, two This new area, which contains an additional containing single test cells and one containing a double test cell. The three wings are served	
	associated with the aircraft engine plant, since by individual exhaust towers (Figure 28).	
	REFERENCES	
	PHOTOGRAPHY	25 X 1
		257(1
	CHART	
	ACIC. US Air Target Chart, Series 200, Sheet 0498-1, 1st ed, Apr 60, scale 1:200,000 (SECRET)	25 X 1
		20/1
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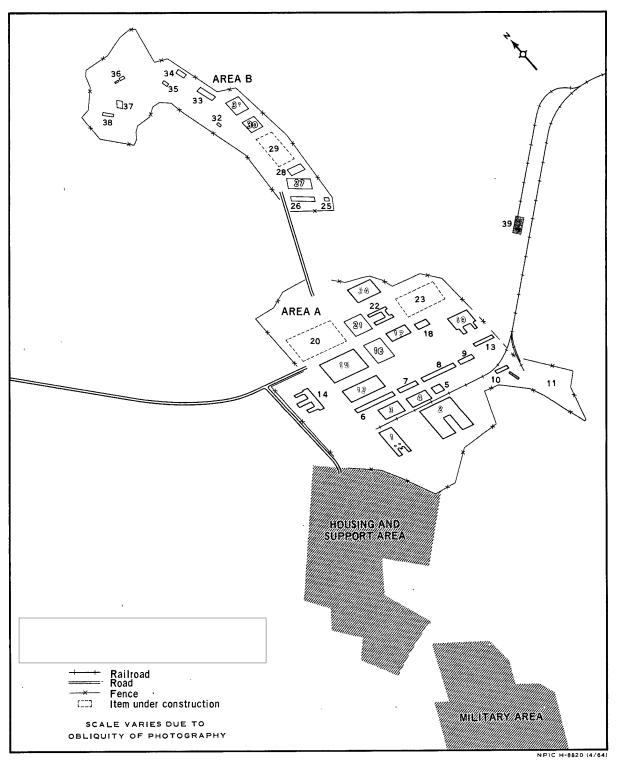


FIGURE 19. LAYOUT OF CHU-CHOU AIRCRAFT ENGINE PLANT.

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Table 10. Description of Facilities, Chu-chou Aircraft Engine Plant
(Items are keyed to Figure 19)

Item	Description/Function	Dimensions (ft)	Floorspace (sq ft)
1	Engine test building (see Figure 28)		
$\tilde{2}$	Engine assembly shop	Irregular	113,550
3	Workshop	240 x 120	28,800
4	Workshop	240 x 105	25,200
5	Powerplant		
6	Warehouse	460 x 50	23,000
7	Warehouse	255 x 50	12,750
8	Warehouse	420 x 50	21,000
9	Warehouse	155 x 50	7,750
10	Two warehouses	Various	9,625
11	Unidentified area, rail served		0,020
12	•	455 x 150	66,750
13	Workshop/machine shop Warehouse	225 x 40	9,000
14		Irregular	68,850
15	Administration, two stories Workshop/machine shop	440 x 225	99,000
16		225 x 200	45,000
17	Forge/foundry	230 x 90	20,700
18	Forge/foundry	135 x 70	9,450
19	Workshop		34,100
20	Workshop/machine shop	Irregular 	137,500 (approx)
20 21	Building under construction	200 x 190	38,000 (approx)
$\frac{21}{22}$	Workshop/machine shop		*
23	Administration	Irregular	17,150
$\frac{25}{24}$	Possible new construction site	285 x 160	45,600
2 4 25	Workshop/machine shop	30 x 20	600
$\frac{25}{26}$	Storage building		
26 27	Laboratory, three stories	215 x 50 230 x 120	32,250
28	Workshop/machine shop	160 x 80	27,600 12,800
26 29	Workshop/machine shop		63,550
30	Assembly/machine shop under construct	160 x 115	•
31	Workshop/machine shop	185 x 160	18,400 29,600
32	Workshop/machine shop		
33	Storage/processing building	55 x 45 180 x 70	2,475
34	Drive-through building	95 x 50	12,600
	Drive-through building		4,750
35 36	Storage/processing building	55 x 35	1,925
30	Two storage/processing buildings	40 x 25	1,000
0.7	G: / : 1 :11:	50 x 35	1,750
$\frac{37}{2}$	Storage/processing building	70 x 50	3,500
38	Storage/processing building	100 x 30	3,000
39	Unidentified building	195 x 70	13,650
		otal floorspace of numbered buildings	1,062,225
	Te	otal floorspace of other buildings	153,575
	Te	otal floorspace of plant	1,215,800

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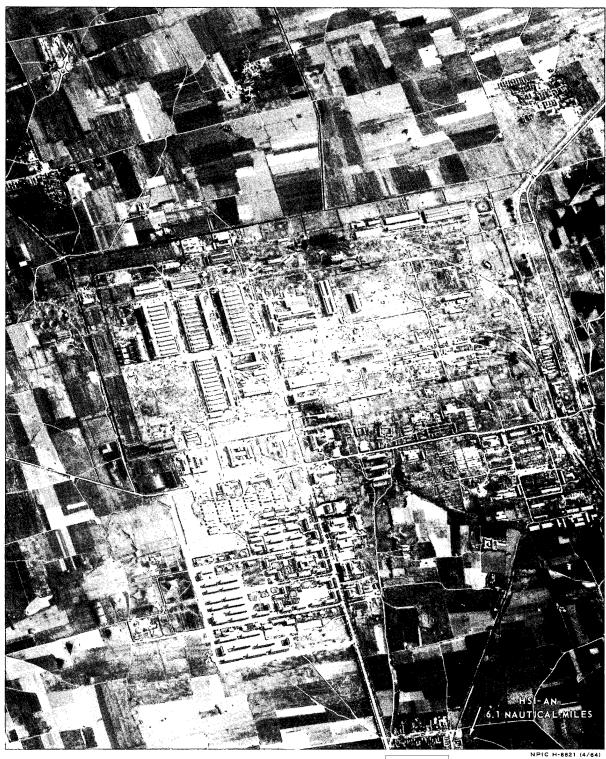


FIGURE 20. HSI-AN AIRCRAFT ENGINE PLANT,

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	HELAN AIRCRAFT ENGINE BLANT HOLAN CHINA
	HSI-AN AIRCRAFT ENGINE PLANT, HSI-AN, CHINA
	(34-22N 108-58E;
	Hsi-an Aircraft Engine Plant is located 6.1 struction activity and the large amount of
	nm due north of the center of Hsi-an and south construction materials observed on
	of the Wei-ho River (Figures 1 and 20). The however, indicates that construction
	plant is served by both road and rail. at this plant has not ceased, although the plant
	The aircraft engine plant was observed is nearing completion. The rate of construc-
Γ	at that time the installation contained ap-
	proximately 1,147,550 square feet of floorspace. began in early
	Photography from The engine test facilities are housed in the
	shows a substantial increase in floorspace, test building (item 12, Figure 21 and Table 11).
	amounting to approximately 1,482,450 square This building has four projecting wings, two
	feet, which gives the plant a total floorspace of containing double test cells and two containing
	approximately 2,630,000 square feet. The latest single test cells. The four wings are served by
Γ	photography covering this plant, from individual exhaust towers (Figure 30). A control shows no apand instrumentation section is being added to
L	parent change in facilities or construction one of the wings.
	status since The amount of con-
	REFERENCES
1	PHOTOGRAPHY
L	CHART
Г	ACIC. US Air Target Chart, Series 200, Sheet 0384-15A, 2d ed, Jan 60, scale 1:200,000 (SECRET)
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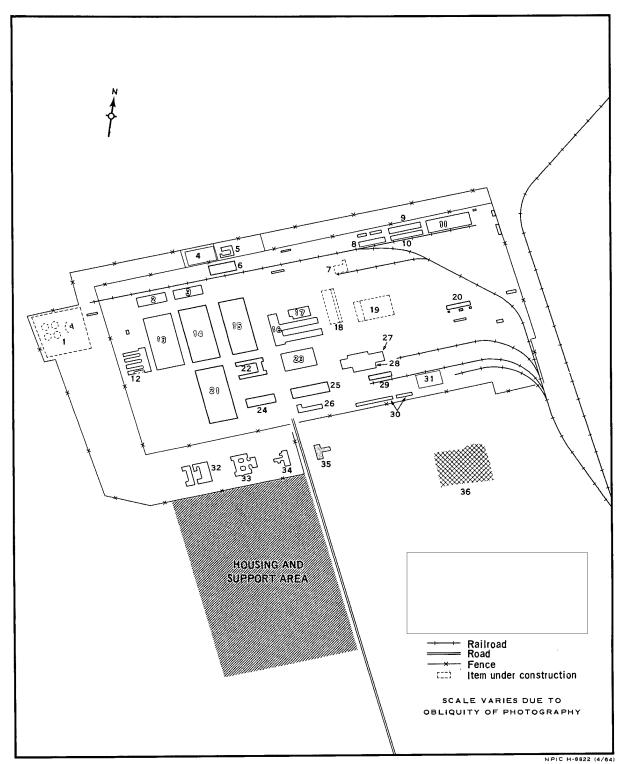


FIGURE 21. LAYOUT OF HSI-AN AIRCRAFT ENGINE PLANT.

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			GLA (DID 1000 (C)
•			CIA/PIR-1003/64
	Table 11. Description of Facilities, H (Items are keyed to I	•	;
	(10000 210 100 300 100 100 100 100 100 100 100 1	Dimensions	Floorspace
Item	Description/Function	(ft)	(sq ft)
1	Fuel storage, blending, and control		
	station under construction	950 105	10 500
$\frac{2}{3}$	Workshop/machine shop Workshop/machine shop	350 x 125 350 x 125	43,750
4	Transformer yard	550 X 125	43,750
5	Unidentified building	Irregular	15,650
6	Workshop/machine shop	330 x 130	42,900
7	Powerplant under construction	Irregular	18,000
8	One large and two small warehouses	Various	43,150
9	Warehouse	400 x 80	32,000
10 11	Warehouse	400 x 55	22,000
12	Workshop/warehouse Engine test building (see Figure 30)	540 x 165	89,100
13	Subassembly/finalassembly building	700 x 340	238,000
14	Subassembly/machine shop	700 x 340	238,000
15	Subassembly/machine shop	700 x 310	217,000
16	Foundry and machine shop	Irregular	136,800
17	Warehouse	Irregular	41,150
18	Workshop/machine shop under construction	450 x 185	83,250
19	Workshop/machine shop under construction	450 x 250	112,500
20	Warehouse and three storage buildings	Various	45,900
21	Assembly/machine shop	700 x 340	238,000
22	Administration	Irregular	45,650
23	Workshop/machine shop	385 x 250	96,250
24	Workshop/machine shop	380 x 120	45,600
25	Forge/foundry	500 x 135	67,500
$rac{26}{27}$	Administration, three stories Workshop/machine shop	Irregular Irregular	48,750
28	Unidentified building	300 x 70	94,500 21,000
29	Warehouse	300 x 70	21,000
30	Two warehouses	Various	34,500
31	Building site		
32	Messhall	Irregular	61,600
33	Messhall	Irregular	52,500
34	Messhall	Irregular	22,550
$\frac{35}{36}$	Messhall Construction materials storage	Irregular 	22,550
	(Table) (Salarana)	6h	
	Total floorspace o Total floorspace o	f numbered buildings f other buildings	$2,334,850 \\ \underline{295,150}$
	Total floorspace o	f plant	2,630,000
-			

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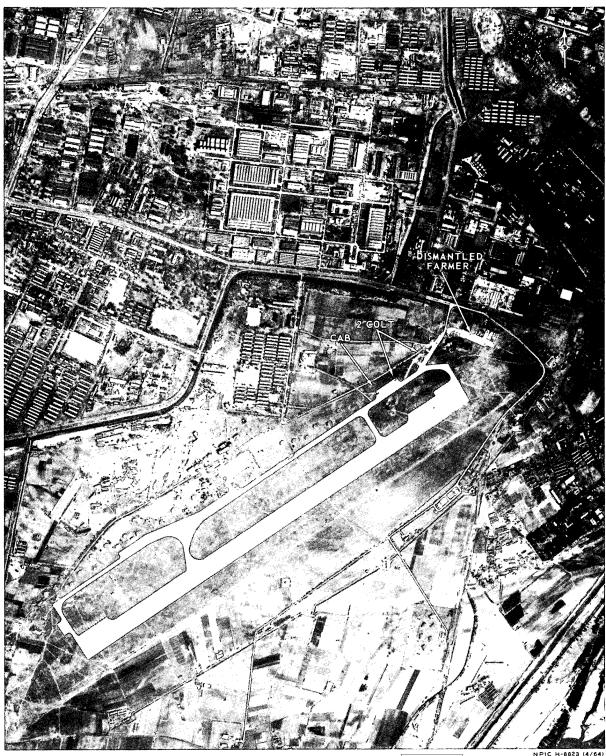


FIGURE 22. SHEN-YANG AIRCRAFT ENGINE PLANT

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,		
<u></u>		
	SHEN-YANG AIRCRAFT ENGINE PLANT, SHEN-YANG, CHINA	
	(41-47N 123-30E;	25X1
	(#1-#/N 125-50E),	207(1
	Shen-yang Aircraft Engine Plant and the and that newer buildings had replaced some of	
	adjacent main plant of Shen-yang Arsenal 90th the older facilities. The first indication of a	057/4
	(41-47N 123-29E; are lo-connection between the original aircraft engine	25 X 1
	cated next to the Shen-yang Airfield Southeast plant and the main plant of Shen-yang Arsenal in the Ta-tung ward of 90th appeared on	25 X 1
	Shen-yang (Figures 1 and 22). Both of these when aircraft engine test facilities were ob-	25X1
	plants are apparently involved in the production served within the plant area of the arsenal (items	20/(1
	of aircraft engines and will be considered to- 18 and 36, Figure 23 and Table 12). At the time	
	gether in this report as the Shen-yang Aircraft of the latest photography, from	25 X 1
	Engine Plant. The installation is served by both the installation contained approxi-	25 X 1
	road and rail. mately 4,065,520 square feet of floorspace.	
	The Shen-yang Aircraft Engine Plant was The adjacent Shen-yang Airfield Southeast	
	first observed in has a northeast/southwest concrete runway	25X1
	on World War II prestrike, strike, and measuring 6,750 by 275 feet. The runway is	25 X 1
	poststrike photography. This photography shows served by a full-length parallel taxiway with	
	that damage caused by the aerial bombardment four crossovers and several parking/assembly of this plant was not extensive, although some aprons. Repair facilities are also located at	
	buildings were destroyed. Photography of the this airfield. Photography from	25X1
	plant from shows shows a dismantled FARMER,	25X1
,	that a complete rehabilitation had been affected a CAB, and two COLT at the airfield (Figure 22).	
L-1		
L	REFERENCES	
	PHOTOGRAPHY	
		25X1
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<u></u>		
		•
	CHART	
	ACIC. US Air Target Chart, Series 200, Sheet 0290-11HL, 3d ed, Dec 61, scale 1:200,000 (SECRET)	
		25X1
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25X1

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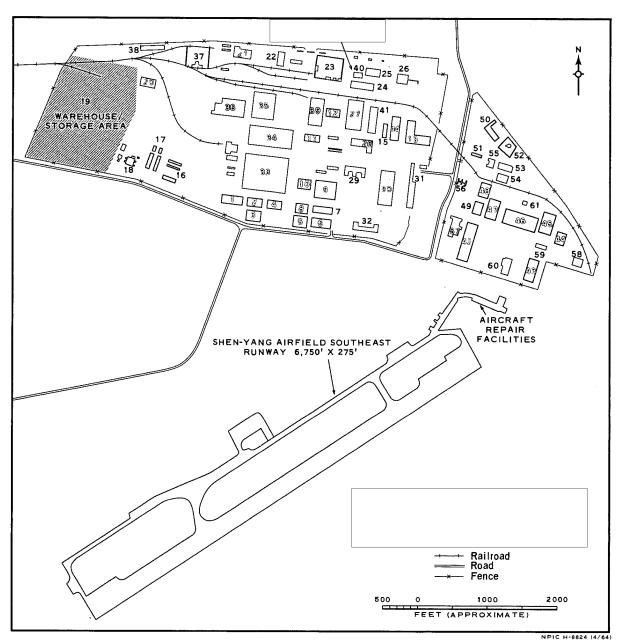


FIGURE 23. LAYOUT OF SHEN-YANG AIRCRAFT ENGINE PLANT.

Table 12. Description of Facilities, Shen-yang Aircraft Engine Plant
(Items are keyed to Figure 23)

Item	Description/Function	Dimensions (ft)	Floorspace (sq ft)
1	Workshop/machine shop	345 x 135	46,575
2	Workshop/machine shop	240 x 135	32,400
3	Workshop/machine shop	240 x 150	36,000
4	Workshop/machine shop	240 x 135	32,400
5	Workshop/machine shop	215 x 150	32,250
6	Workshop/machine shop	320 x 150	48,000

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Table 12. (Continued)

	Table 12. (Continued)			
			Dimensions	Floorspace
	Item	Description/Function	(ft)	(sq ft)
		Department, Tunesten	(1.0)	(54.19)
_	7	Workshop/machine shop	320 x 135	43,200
	8	Workshop/machine shop	215 x 135	29,025
_	9	Workshop/machine shop	330 x 260	85,800
	10	Workshop/machine shop	210 x 175	36,750
	11	Workshop/machine shop	240 x 85	20,400
	12	Workshop/machine shop	205 x 125	25,625
	13	Workshop/machine shop	Irregular	70,175
- 1	14	Workshop/machine shop	345 x 115	39,675
	15	Possible forge	240 x 50	12,000
—	16	Three warehouses	Various	38,700
	17	Four warehouses	Various	41,500
_	18	Engine test buildings (see Figure 33)		<u></u>
	19	Warehouse/storage area	Various	304,500
	20	Workshop	245 x 180	44,100
_	21	Workshop/machine shop	Irregular	36,600
	22	Warehouse	210 x 100	21,000
	23	Transformer yard	210 N 100	21,000
	$\begin{array}{c} 23 \\ 24 \end{array}$	Workshop/machine shop	340 x 105	35,700
_	24 25	Workshop	225 x 105	23,625
	25 26	Powerplant	175 x 150	26,250
		Assembly/machine shop	425 x 250	106,250
*	27	·	425 x 250 Irregular	
	28	Workshop/machine shop	. •	37,200
_	29	Administration, two stories	Irregular	44,200
	30	Assembly/machine shop	570 x 250	142,500
-1	31	Fifteen fenced storage buildings	70 x 15 (each)	15,750
	32	Administration/laboratory, two stories		51,700
	33	Assembly building	665 x 490	325,850
	34	Assembly/machine shop	665 x 275	182,875
	35	Assembly building	360 x 330	118,800
_	36	Engine test building (see Figure 32)	 `	
	37	Fuel storage, blending, and control st		
	38	Warehouse	350 x 80	28,000
	39	Assembly/machine shop	400 x 225	90,000
~~7	40	Tall building, unidentified	150 x 75	11,250
	41	Workshop/machine shop	440 x 130	57,200
<u>}</u>	42	Assembly/machine shop	580 x 170	98,600
	43	Workshop/warehouse	360 x 185	66,600
	44 ·	Foundry	185 x 185	34,225
7	45	Workshop/machine shop	325 x 200	65,000
	46	Assembly/machine shop	530 x 220	116,600
_	47	Assembly/machine shop	300 x 160	48,000
	48	Workshop/machine shop	250 x 170	42,500
~	49	Workshop	170 x 115	19,550
	50	Engine test building (see Figure 34)	••	
	51	Warehouse	150 x 45	6,750
-	52	Fuel storage, blending, and control st	tation	
	53	Workshop/machine shop	230 x 100	23,000
	54	Workshop/machine shop	165 x 110	18,150
	55	Workshop/machine shop	135 x 135	18,225
	56	Administration	Irregular	16,000
	57	Administration, two stories	Irregular	49,300
	58	Workshop/machine shop	170 x 145	24,650
	59	Warehouse	180 x 70	12,600
		Warehouse	250 x 110	27,500
	60 61	Powerplant	250 x 110	21,300
	0.Т	1 Owerpiano		
 1		motal fl.	oorspace of numbered buildings	3,061,075
		. Iotai II	oorspace of other buildings	1,004,445
_		Total fl.	oorspace of plant	4,065,520
		10tar in	Ooropado or prant	1,000,020
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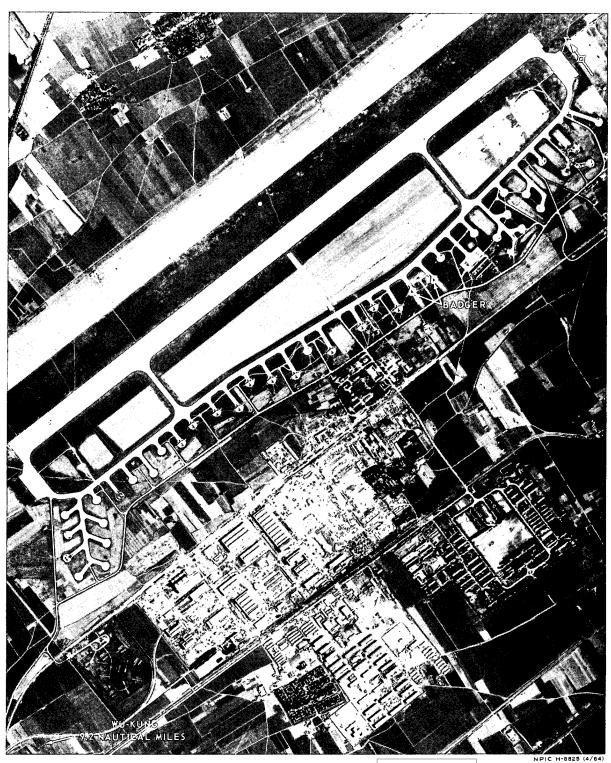


FIGURE 24. WU-KUNG AIRCRAFT ENGINE PLANT,

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i						
	CIA/PIR-1003/64					
	WU-KUNG AIRCRAFT ENGINE PLANT, WU-KUNG, CHINA					
	(34-16N 108-16E;	25 X 1				
	Wu-kung Aircraft Engine Plant, designated and an area of construction containing at least					
	in the BE as Hsi-an Airframe Plant Wu-kung five new buildings (item 20, Figure 25). The					
	Airfield, is located adjacent to the Wu-kung plant now contains approximately 770,805 square	051/4				
	Airfield 9.2 nm east-south- feet of floorspace. Its location adjacent to the	25 X 1				
	east of the center of Wu-kung (Figures 1 and 24). Wu-kung Airfield and the large area available The plant is served by both road and rail. for expansion could indicate the future con-					
	The area now occupied by the aircraft engine struction of an airframe plant here.					
	plant was first observed in at that The engine test facilities are housed in the	25 X 1				
	time construction of the plant had not yet begun. test building (item 1, Figure 25 and Table 13).					
	shows the This building has four projecting wings, two	25 X 1				
F 3	plant under construction and containing approxi- containing double test cells and two containing					
	mately 546,975 square feet of floorspace. Photography from single test cells. One wing includes a control and instrumentation section. The four test	25 X 1				
	shows the addition of several buildings, contain- cells are served by individual exhaust towers	20/(1				
	ing approximately 183,330 square feet of floor- (Figure 35).					
L	space. A comparison of photography from Wu-kung Airfield has an east-west con-	25X1				
	crete runway measuring 8,200 by 250 feet.	25X1				
	reveals a new building under The runway is served by a full-length parallel to the runway with four programs and runway are recovered.	25 X 1				
<u> </u>	construction (item 7, Figure 25, and Table 13), taxiway with four crossovers and numerous which will contain approximately 40,500 square hardstands and parking/assembly aprons. Two					
	feet of floorspace when completed, a second BADGER (Figure 24), 11 BULL, and 24 MOOSE/					
	large building (size undetermined) under con- MAX were observed at the airfield in	25 X 1				
	struction (item 12, Figure 25 and Table 13),	25 X 1				
	REFERENCES					
	PHOTOGRAPHY					
		25 X 1				
Γ'						
۳						
	CHART					
	ACIC. US Air Target Chart, Series 200, Sheet 0384-15A, 2d ed, Jan 60, scale 1:200,000 (SECRET)					
		25X1				
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_{(25X1}

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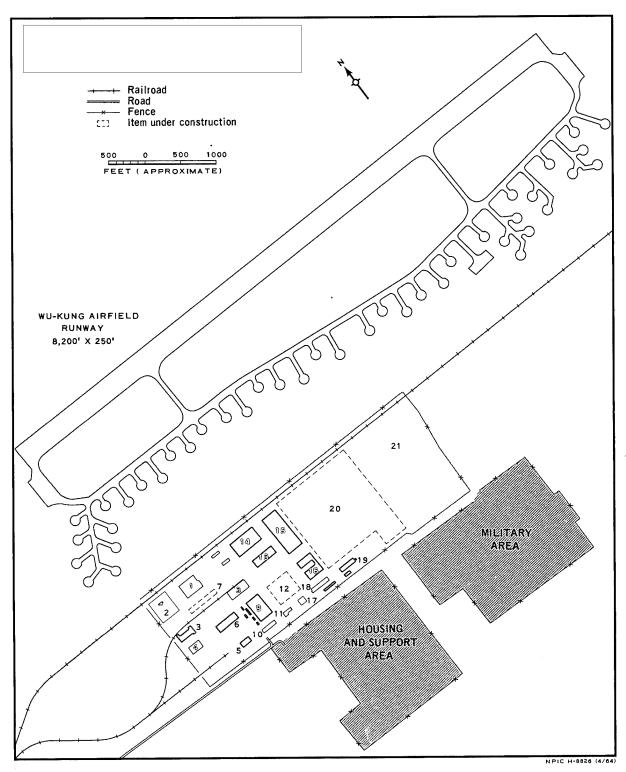


FIGURE 25. LAYOUT OF WU-KUNG AIRCRAFT ENGINE PLANT.

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				CIA/PIR-1003/64		
		Table 13. Description of Facilities, Wu-k (Items are keyed to Fig				
	Item	Description/Function	Dimensions (ft)	Floorspace (sq ft)		
	1 2	Engine test building (see Figure 35) Fuel storage, blending, and control station	 	 		
	3 4 5	Workshop Workshop Powerplant	Irregular 180 x 125	25,300 22,500 		
F.J	6 7 8	Workshop Building under construction Workshop/warehouse	300 x 85 450 x 90 300 x 125	25,500 40,500 37,500		
	9 10 11	Workshop/machine shop Warehouse Possible foundry	300 x 225 190 x 60 Irregular	67,500 11,400 10,400		
	12 13 14	Building under construction Workshop/machine shop Workshop/machine shop	320 x 125 370 x 200	40,000 74,000		
	15 16 17	Workshop/machine shop Workshop/machine shop Transformer yard	600 x 225 Irregular	135,000 55,125 		
	18 19 20	Administration, two stories Administration, two stories Area under construction	Irregular Irregular 	25,850 29,400 		
	21	Construction materials storage				
		Total floorspace of numbered buildings Total floorspace of other buildings Total floorspace of plant		599,975 170,830 770,805		
-						
		- 51 -				

CIA/PIR-1003/64

TEST FACILITIES

WIND TUNNEL AND GAS DYNAMICS FACILITY

The wind tunnel and the gas dynamics facility shown in Figure 26 are located at Shenyang Airframe Plant 112. Both appear to be in the final stages of construction and are not yet capable of operation. Other facilities may be added to enhance research capabilities in the field of aerodynamics at the Shen-yang plant.

The wind tunnel, a subsonic continuous-flow type, consists of a control, instrumentation, and laboratory section (A), a first diffuser (B), a

power section (C), a second diffuser (D), a settling section (E), a contraction section (F), and a test section (G).

The gas dynamics facility consists of a building (H) which possibly houses at least one supersonic wind tunnel, and a battery of 15 spherical storage tanks, with bases available for nine additional tanks. Each tank has a diameter and a volume of

25X1

25X1.

25X1

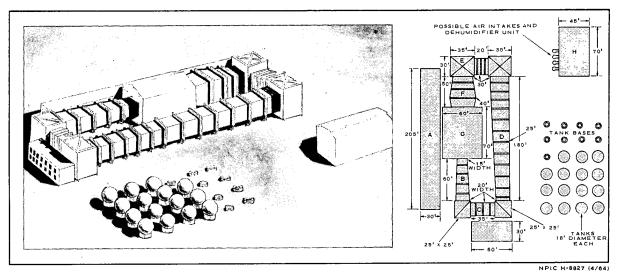


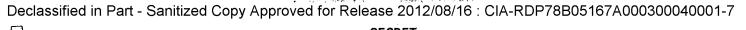
FIGURE 26. PLAN AND PERSPECTIVE VIEWS OF WIND TUNNEL AND GAS DYNAMICS FACILITY, SHEN-YANG AIRFRAME PLANT 112.

ENGINE TEST BUILDINGS

The aircraft engine test buildings and the fuel storage, blending, and control stations have been two key features in the identification of aircraft engine plants in Communist China. The engine test buildings, with the exception of those shown in Figures 33 and 34, are of the same basic design; however, since these buildings vary

somewhat in size, configuration, stage of construction, and the number and type of test cells, they will be described separately.

The engine test building at the Cheng-tu Aircraft Engine Plant (Figure 27) appears to be in the final stages of construction. The building consists of a base wing for engine servicing



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25X1

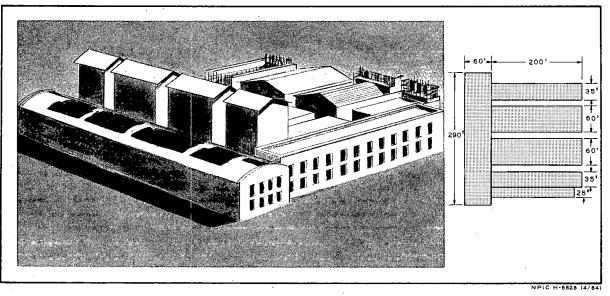


FIGURE 27. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, CHENG-TU AIRCRAFT ENGINE PLANT.

and inspection, and four projecting wings. Two of the wings house single U-type test cells and two house double U-type test cells. One wing includes a control and instrumentation section.

The engine test building at the Chu-chou Aircraft Engine Plant (Figure 28) appears to

be complete. The building consists of a base wing, used for engine servicing, inspection, control, and instrumentation; and three projecting wings. Two of the wings house single U-type test cells; the third houses a double L-type test cell. The two U-type test cells were converted from L-type cells after

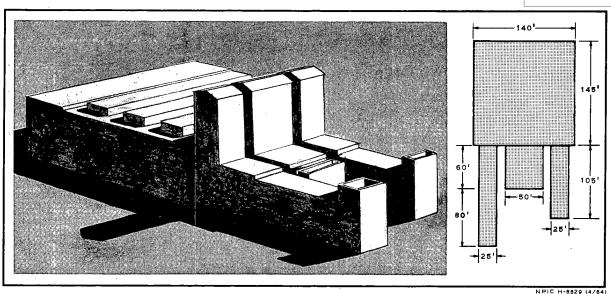


FIGURE 28. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, CHU-CHOU AIRCRAFT ENGINE PLANT.

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The engine test building at the Ha-erh-pin Aircraft Engine Plant (Figure 29) appears to be complete. The building consists of a base wing for engine servicing and inspection, and four

projecting wings housing single U-type test cells; one wing includes a control and instrumentation section.

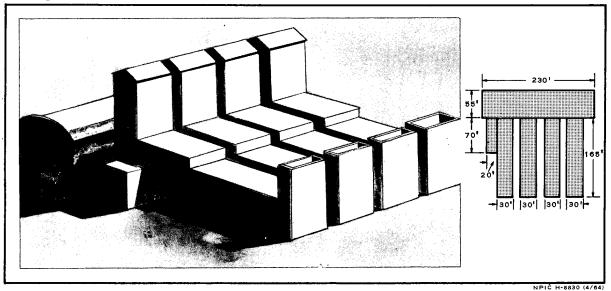


FIGURE 29. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, HA-ERH-PIN AIRCRAFT ENGINE PLANT.

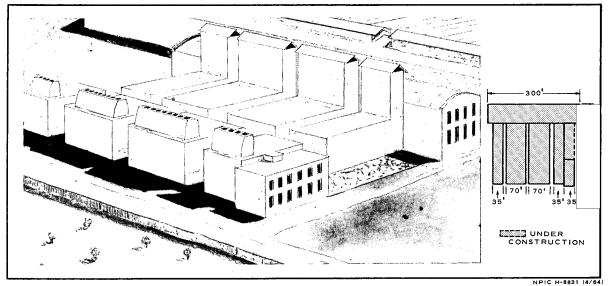


FIGURE 30. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, HSI-AN AIRCRAFT ENGINE PLANT.

The engine test building at the Hsi-an Aircraft Engine Plant (Figure 30) appears to be nearing completion. The building consists of a base wing for engine servicing and inspection,

and four projecting wings. Two of the wings house single U-type test cells, and two house double U-type cells. A control and instrumentation section is being added to one of the wings.

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The engine test building at the Ku-tien-tzu Aircraft Assembly and Repair Plant (Figure 31) appears to be complete. The building consists of a base wing for engine servicing and in-

spection, and three projecting wings. Two of the wings house single L-type test cells, and one houses a double L-type cell. One wing includes a control and instrumentation section.

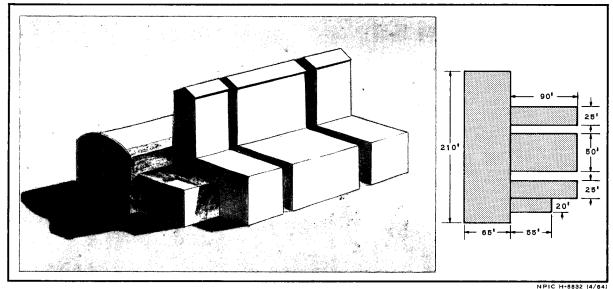


FIGURE 31. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, KU-TIEN-TZU AIRCRAFT ASSEMBLY AND REPAIR PLANT.

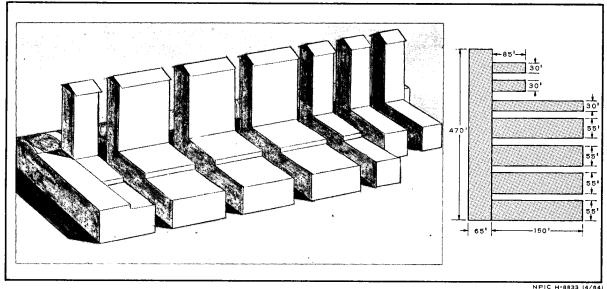


FIGURE 32. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, ITEM 36, SHEN-YANG AIRCRAFT ENGINE PLANT. See Figure 23 and Table 12.

The engine test buildings at the Shen-yang Aircraft Engine Plant are shown in Figures 32, 33, and 34. The building shown in Figure 32 appears to be complete; it consists of a base wing

for engine servicing and inspection, and seven projecting wings. Three of the wings house double L-type test cells, and three house single L-type cells. The seventh wing contains a single

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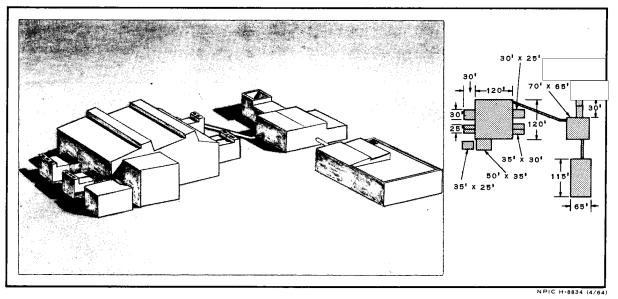


FIGURE 33. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, ITEM 18, SHEN-YANG AIRCRAFT ENGINE PLANT. See Figure 23 and Table 12.

L-type test cell and a control and instrumentation section.

The engine test building shown in Figure 33, a former powerplant, has been converted since to house three U-type test cells.

The two adjacent buildings, one of which may

house a propeller test cell, are new since

It is possible that the second building houses cooling equipment for the propeller test cell, since the two buildings are connected by a large-diameter pipe.

25X1

25X1

25X1

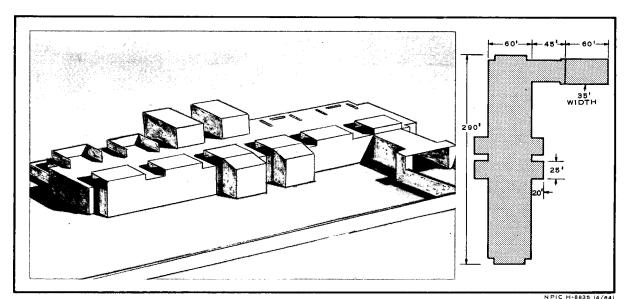


FIGURE 34. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, ITEM 50, SHEN-YANG AIRCRAFT ENGINE PLANT. See Figure 23 and Table 12.

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The engine test building shown in Figure 34 is one of the original buildings of the Shen-yang Aircraft Engine Plant. Currently undergoing modification, the rectangular building contains six through-type test cells. One of the cells has been extended, and an enclosed, possibly concrete blast apron now serves the cell.

The engine test building at the Wu-kung

Aircraft Engine Plant (Figure 35) appears to be complete. The building consists of a base wing for engine servicing and inspection, and four projecting wings. Two of the wings house double L-type test cells, and two house single L-type cells. One wing includes a control and instrumentation section.

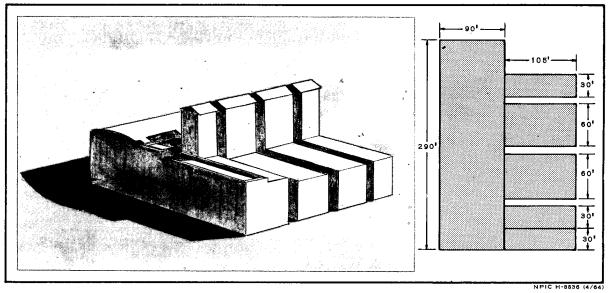


FIGURE 35. PLAN AND PERSPECTIVE VIEWS OF ENGINE TEST BUILDING, WU-KUNG AIRCRAFT ENGINE PLANT.

AIRCRAFT TEST REVETMENTS

The aircraft test revetment represented in Figure 36 is located at Shen-yang Airframe Plant 112; similar test revetments exist at Cheng-tu Airframe Plant, Ha-erh-pin Airframe Plant, Ku-tien-tzu Aircraft Assembly and Repair Plant, and Nan-chang Airframe Plant. The revetment at Shen-yang Airframe Plant 112 is the largest of these and is capable of testing two aircraft simultaneously. The others appear to be single units.

The revetments are constructed of banked earth and appear to be finished with soil sta-

bilizer or a similar hard-surface material. The inner rear banks are protected by blast walls or blast deflectors; the large revetment at Shen-yang utilizes a deflector and has a blast wall which divides the revetment into two areas (Figure 36). The revetments are served by concrete aprons and control or instrumentation buildings.

The exact purpose of these test revetments is not known, but it is believed that they serve to abate noise during the measurement and calibration of the performance of aircraft engines.

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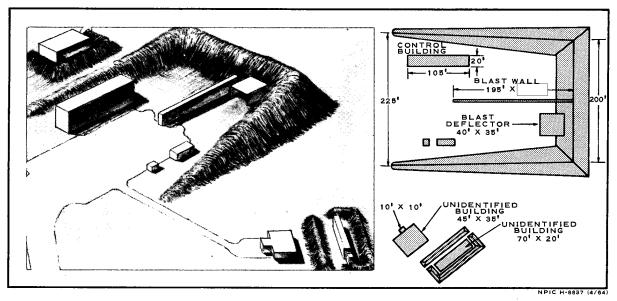


FIGURE 36. PLAN AND PERSPECTIVE VIEWS OF AIRCRAFT TEST REVETMENT, SHEN-YANG AIRFRAME PLANT 112.

FUEL STORAGE, BLENDING, AND CONTROL STATIONS

Fuel storage, blending, and control stations are located at all Chinese Communist aircraft engine plants except the plant at Chu-chou. They are of three basic types (Figures 37-41). Both Type 1 (Figure 37) and Type 2 (Figure 38)

are found at the Shen-yang Aircraft Engine Plant. Type 3 is shown in three separate stages of construction; the first stage (Figure 39) is found at the Ha-erh-pin Aircraft Engine Plant, the second stage (Figure 40) is found at the

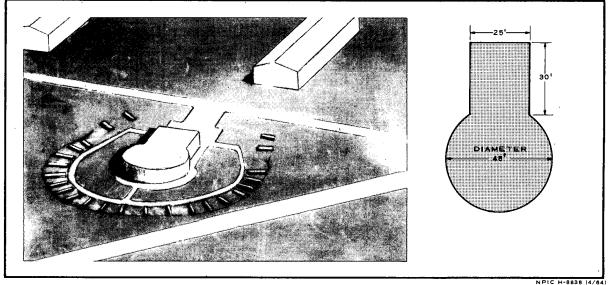


FIGURE 37. PLAN AND PERSPECTIVE VIEWS OF FUEL STORAGE, BLENDING, AND CONTROL STATION, TYPE I, SHEN-YANG AIRCRAFT ENGINE PLANT.

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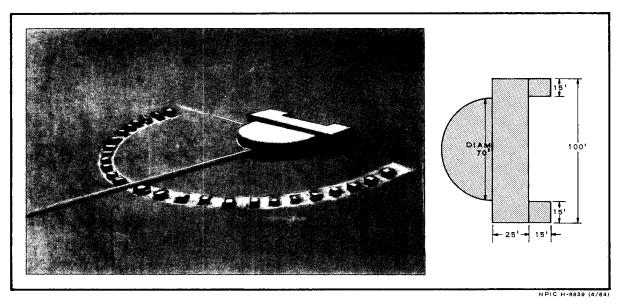


FIGURE 38. PLAN AND PERSPECTIVE VIEWS OF FUEL STORAGE, BLENDING, AND CONTROL STATION, TYPE 2, SHEN-YANG AIRCRAFT ENGINE PLANT.

Hsi-an Aircraft Engine Plant, and the completed facility (Figure 41) is found at the Cheng-tu Aircraft Engine Plant. The third type of station is also located at the Ku-tien-tzu Aircraft Assembly and Repair Plant and at the Wu-Kung

Aircraft Engine Plant.

Each station consists of a blending and control building and a semicircular arrangement of underground horizontal fuel storage tanks. The stations are served by pipelines

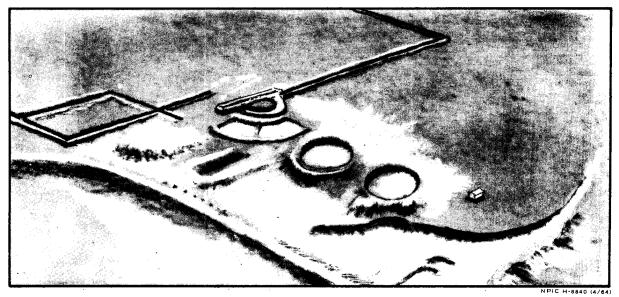


FIGURE 39. PERSPECTIVE VIEW OF FUEL STORAGE, BLENDING, AND CONTROL STATION, TYPE 3, IN FIRST STAGE OF CONSTRUCTION, HA-ERH-PIN AIRCRAFT ENGINE PLANT.

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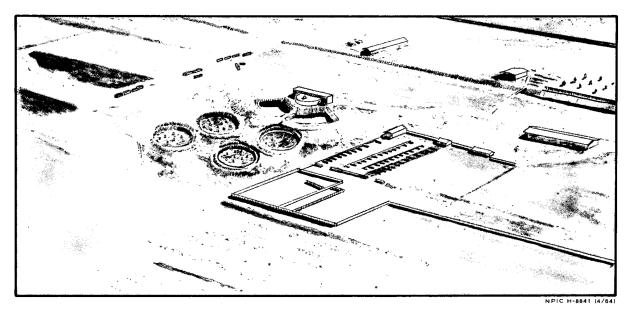


FIGURE 40. PERSPECTIVE VIEW OF FUEL STORAGE, BLENDING, AND CONTROL STATION, TYPE 3, IN SECOND STAGE OF CONSTRUCTION, HSI-AN AIRCRAFT ENGINE PLANT.

from railroad loading and unloading points. The chief difference between Type 1 and Type 2 is in the configurations of the blending and control buildings. Type 3 differs from Type 2 in having four large underground fuel storage tanks in addition to the horizontal tanks.

Although the exact function of these stations is unknown, it is believed that they serve to blend fuels and control the flow of fuels to the nearby engine test buildings, to which they are apparently connected by underground pipelines.

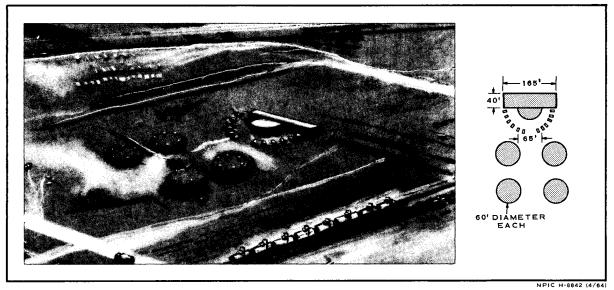


FIGURE 41. PLAN AND PERSPECTIVE VIEWS OF COMPLETED FUEL STORAGE, BLENDING, AND CONTROL STATION, TYPE 3, CHENG-TU AIRCRAFT ENGINE PLANT.